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PROCEEDINGS OF THE OECD WORKSHOP ON SUSTAINABLE CHEMISTRY PART3

Venice, 15 - 17 October, 1998

The "Simple Chemistry" Program for Sustainable Chemistry

Akira Kanai Japan Chemical Innovation Institute (JCII)

History

In 1994, the Japan Chemical Engineers Society (JCES) started a study of breakthrough technologies to maximize energy- and resource-saving processes by cooperating industry and academia.

Based on the proposals of JCES, in 1995 the government, MITI, started the "Simple Chemistry" program, which aims to introduce an innovative concept for the future chemical industry by simplifying the production processes.

Research teams composed of a national institute, universities and private chemical companies have been promoting the above mentioned projects through governmental budget support.

Concepts

Innovative process R&D project for the future chemical industry: simplifying production processes through maximizing energy and resource-saving and minimizing emissions

Specific programs

- 1) Development of highly selective chemical reaction
 - Catalytic conversion of naphtha to lower olefin. R&D of catalyst to produce ethylene and propylene in high yield by catalytic conversion of naphtha.
- 2) Novel catalysts and chemical reaction processes for the selective oxidation of light alkanes. R&D of selective oxidation catalyst to produce acrylic acid from propane, maleic anhydride from n-butane and methacrylic acid from isobutane. Development of continuous process of synthesis and separation.
 - Simple synthetic processes using solidified catalyst.

R&D of solidification processes of homogeneous catalysts, which will be able to get features of easy separation. Examples: solidification of homogeneous complex salt catalyst.

Combined reaction and membrane separation process. R&D of highly active dehydrogenation catalyst, high performance hydrogen permeable membrane and the combined membrane reactor.

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Example: Synthesis of styrene from ethyl benzene by removing generated hydrogen by membrane.

- 3) Preparatory study. In addition to the above mentioned programs, preparatory studies are going on under the study group of JCII and JCES. Several promising projects are as follows:
 - Non-halogen chemical process
 - Non-aqueous enzymatic process

JCII will organize the research team this year, and the research of non-halogen chemical process will start next year.

Symposia

The annual review symposia of total "Simple Chemistry" programs are held every year. More than 100 persons join the symposia with hot discussions.

Development of Biodegradable Plastics

Kazuyuki Komagata (NEDO)

Introduction

Production of plastics as an essential base material in modern society has increased each year, owing to their excellent durability, weather resistance, chemical resistance, and ease of processing. Today, however, all the merits of plastics such as toughness, durability, and resistance to rust are problems when discarding waste plastics.

This project focused on biodegradable plastics that are completely decomposed to carbon and water by microorganisms existing in the environment. From the standpoint of conservation of the global environment and establishing a circulation-type recycling society, the development of biodegradable plastics has become increasingly important.

Results of the study

In this project, development was carried out over a broad range to produce biodegradable plastics, including a method using natural materials as raw materials of fermentation, a method using natural materials as direct base materials, and a chemical synthesis method using carbon dioxide, etc. as raw materials.

Broad-ranging development work was conducted in close cooperation with various research fields. As a result, a core technology was developed for producing completely biodegradable plastics that have excellent properties of conventional plastics and are degradable by microorganisms in nature. The study aimed to develop plastics having performance (physical properties) equivalent to or superior to petroleum-based plastics such as polyethylene and polystyrene which are used as general-use resins.

The study developed design guidelines for completely biodegradable base materials, a material design technology for controlling physical properties and biodegradability, and a biochemical modification technology to produce novel biodegradable base materials.

As a result, the biodegradability and performance balance characteristics of each of the microorganism production system, the polysaccharide derivative system, and the chemical synthesis system were identified, and the positioning of material technologies for each of the systems was clarified. In addition, a life-cycle assessment was performed for the first time for biodegradable plastics, and it was confirmed that biodegradable plastics can help reduce adverse effects on the global environment. To strengthen the efficiency of biodegradable plastics for solving global environmental issues, versatile technology to suit natural environmental conditions as well as versatility of the substances being biodegraded are important. Accordingly, biodegradable plastics must be compatible with the local environmental conditions. In this regard, the implication of the possibility of a new industrial technology system that is different from the system of producing plastics from single-source petrochemicals is highly significant.

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LCA

The life-cycle assessment of biodegradable plastics was conducted in cooperation with the RITE System Research Laboratory. The assessment revealed that the microorganism production polyester system and the polysaccharide derivative plastics system are markedly superior to the existing petrochemical plastics system in view of carbon dioxide and energy.

For both variables, chemical synthesis polyester is almost equivalent to that of PET. However, from the standpoint of solid waste, ash and dust emissions, and dioxin generation, it is apparent that biodegradable plastics which were developed by the project were clearly superior. Further improvements will be made by switching raw materials and other means.

More than 300 Waste-Free Gas-Solid Reactions in 22 Reaction Types: The Production Techniques of Tomorrow

G. Kaupp, J. Boy, M. Haak, A. Herrmann University of Oldenburg, Germany

22 Gas-Solid Reaction Types

inclusion reactions	condensation of carbonyls
electron transfers	cycloadditions
proton transfers	cycloreversions
oxygen transfers	substitutions with RX
oxygenations	aromatic substitutions
additions of RR, NH, H ₂ O, ROH	cyclizations
additions of halogens and HX	methylations
eliminations	nitrations at N and C
catalyzed rearrangements	diazotations
C - C bond formations	azocouplings
Carboxylations with CO ₂	Sandmeyer reactions

AFM: what does it tell for theory?

topotactic reactions: no geometric change, no movements, no features

non-topotactic reactions: long-range molecular movements are essential (anisotropic, tens or hundreds of nm, guided by the crystal bulk)

step 1 phase rebuilding

(the original lattice becomes distorted and builds features due to molecular movements in easy ways; if molecules cannot move, there will be no reaction)

step 2 phase transformation

(the product lattice forms usually with buildup of very large features in a sudden discontinuous event)

step 3 crystal disintegration

(at and from grain boundaries; fresh surface is formed)

maximal movement, not minimal movement

Sustainable Chemistry Activities of the Environmental Chemistry and Ecotoxicology Division, Gesellschaft Deutscher Chemiker

E. Bayer, H, Behret, D. Lenoir

In 1997, the "Environmental Chemistry and Ecotoxicology" division of the Gesellschaft Deutscher Chemiker installed a working group on environmentally benign chemical synthesis and processes. The Division held a national symposium with the general theme:

Ways and Contributions of Chemistry to Sustainable Development Heidelberg, November 3-4, 1997

More than 90 oral and poster contributions from the chemical industry and academia, and 200 participants, demonstrated the broad interest in sustainable chemistry.

Another conference on

Environment and Chemistry: Innovation and Product Design

is scheduled for September 27-30, 1998 in Karisruhe.

The working group on "environmentally benign chemical synthesis and processes" will cooperate with other divisions of the GDCh.

The poster shows the network of divisions of the German Chemical Society concerned with sustainable chemistry of the GDCh, the programs of the relevant conferences in 1997-1998, as well as the charter of the working group on "environmentally benign chemical synthesis and processes".

A survey of the technical activities and projects on sustainable chemistry will be given.

New Duroplastic Materials with Phosphorous Compounds as Flame Retardant: Fate and Behavior in Thermal Reactions

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As a result of the activity in the field of environmentally benign chemistry, new duroplastic materials for electronic devices have been developed. Halogen-free flame retardants based on organic nitrogen and phosphorous compounds are chemically bound in the polymeric matrix. We investigated the thermal fate of phosphonate in a laminate and a moulding compound matrix during incineration in the German VCI oven at 400, 600 and 800°C. Therefore, a balance for phosphorous related to volatile products and the amount remaining in the solid incineration residue was studied. Furthermore, some thermal degradation products of organophosphonates formed at the three incineration temperatures were identified. At 800°C, phosphonates are completely converted to P_4O_{10} while about ten different volatile organophosphorous compounds are formed at 400°C. Three main products were isolated, and their structures were elucidated. Incineration at 600°C gives mainly phosphorous oxides, besides a small amount of organophosphorous compounds. The influence of $Al(OH)_5$ as an inorganic filling material on the formation of phosphorous degradation products was evaluated, as well as the toxic potential of the incineration products.

Reference:

Isolation, Characterization, and Toxicological Aspects of Volatile Phosphorous Compounds from Combustion of Flame Retarded Epoxy Resins with Phosphonate Substructures; Chem. Eur. J. 4, 1581-1586 (1998).

New Environmentally Acceptable Methodologies for the Synthesis of N,N'-Disubstituted Ureas

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The Heterogeneous Catalysis

The main part of the reactions actually performed both in labs and plants was discovered at the beginning of this century, during a period that completely ignored environmental problems. Today the situation is so different, and it is possible to state that the future of the chemical industry is strictly related to environmental protection. The gravity of the problem is easily intelligible if we consider the waste production for the synthesis of 1 Kg of product: 5-50 Kg for fine chemicals and 25-100 Kg for pharmaceuticals¹. Solid catalysts could represent an optimal answer to this problem as they show very low environmental impact, avoiding the formation of inorganic salts, being reusable several times, being easy to handle and safe to store, and being removed simply by filtration. Furthermore, they often promote reactions in high yields and selectivities².

The N,N'-disubstituted Ureas

Substituted ureas have received considerable attention due to their wide range of applications, including use as antidiabetic and tranquillizing drugs, antioxidants in gasoline, corrosion inhibitors and herbicides³.

The conventional methods reported for the ureas' synthesis are essentially based on phosgene and isocyanates⁴, phosgene substitutes, carbonates and carbamates or carboxylic acid derivatives. However, phosgene and isocyanates are toxic and expensive to handle and the above methods are often difficult to apply.

There is thus a continuing interest in the catalytic synthesis of ureas *via* phosgene-free reactions.

The Zeolite HSZ-360

HSZ-360, a faujasitic type zeolite prepared by Tosoh Corp. for petrochemical purposes, is the catalyst utilised in this study.

Formula: 0.03Na,OAl,O, 14.5SiO,

Pore dimension: 7.4Å SiO₂/Al₂O₃: 14.5

Surface area: $500\pm10 \text{ m}^2/\text{g}$ Acidity: $0.51\pm0.05 \text{ meq H}^+/\text{g}$

NUOVE METODOLOGIE ECOCOMPATIBILI PER LA SINTESI DI UREE N,N'-DISOSTITUITE

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L'utilizzo di acidi solidi quali clays e zeoliti per la preparazione di "fine chemicals" ha avuto negli ultimi anni un notevole sviluppo visto il loro basso costo, il loro possibile riciclo, il loro quasi nullo impatto ambientale ma soprattutto le elevate rese e selettività che si ottengono. ¹

Le uree *N*,*N*'-disostituite rappresentano una classe importante di composti utilizzati a livello industriale per la produzione di antiossidanti, erbicidi e farmaci.² E' noto che i processi convenzionali per la sintesi delle uree fanno essenzialmente uso di fosgene od isocianati; i nostri metodi, al contrario, utilizzando acetoacetato di etile od acetoacetanilide come agenti carbonilanti, operando in assenza di solvente e sfruttando la tecnica della precipitazione come metodo separativo, rappresentano strategie innovative ed altamente ecocompatibili per la sintesi con elevate rese e selettività di *N*,*N*'-difenil- e dialchiluree.

Il catalizzatore da noi utilizzato è la zeolite HSZ-360 (Tosoh Corp.) che consente l'ottenimento di difeniluree per reazione di aniline con acetoacetato di etile (via A) oppure la produzione di dialchiluree per reazione di ammine alifatiche primarie con acetoacetanilide (via B) con buone rese (60-95%) ed ottime selettività (90-98%).⁴

$$ArNH_{2} + OC_{2}H_{5} \xrightarrow{-EtOH} Ar \xrightarrow{H} Ar \xrightarrow{N} N Ar$$

$$OC_{2}H_{5} \xrightarrow{-EtOH} Ar \xrightarrow{N} O \xrightarrow{N} R$$

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- 3. March, J. Advanced Organic Chemsitry, Wiley, New York, 1985, 370; Knölker, H.-J.; Braxmeier, T.; Schlechtingen, G. Angew. Chem., Int. Ed. Engl. 1995, 34, 2497.
- 4. Bigi, F.; Maggi, R.; Sartori, G.; Zambonin, E. J. Chem. Soc., Chem. Commun. 1998, 513.

Biodegradable Polymers from Activated Sludges Selected Under Aerobic Intermittent Feeding

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PHB and its copolymers are of commercial value as thermoplastics. Processes for their production are presently in use or being investigated, based on pure cultures of particular microorganisms and on well-defined nutrient-deficient media. Consequently, selection of the microorganism and substrate can critically influence the costs (Anderson, 1990).

In activated sludge processes for wastewater treatment, the biomass grows under transient (unsteady) conditions in several plant configurations. Under such transient conditions, growth becomes unbalanced and the storage of substrates as internal polymers becomes of importance as a mechanism of response to the transient condition (Daigger, 1982; Majone, 1996). For these reasons, in the present work mixed cultures with high storage response have been selected by intermittently-fed continuous cultivation under full aerobic conditions. Storage response has been characterized by batch experiments based on maximum storage rate and maximum storage capacity. The effect of previous dilution rate and feed concentration on the storage response of the selected culture has been investigated in the range 0.3-2.6 d⁻¹ and 1-15 CODg/L, respectively.

It has been shown that alternating conditions of feast and famine of external substrate were effective to select from activated sludges mixed cultures with high storage response. The selected mixed cultures presented immediate response to the acetate spike with very fast removal and the storage of it as PHB was the main metabolism occurring. Depending on experimental conditions, rate of acetate removal ranged between 600 and 1400 CODmg/CODg h while PHB storage yield ranged between 0.5 and 0.6 (usually 70-80% of the overall observed yield; moreover, the selected sludge presented high storage capacity (PHB was stored up to about 40-50% of the total dry weight).

Even though operating conditions investigated up to now cannot be directly transferred yet to industrial production of biodegradable polymers, kinetic selection of mixed cultures with high storage response seems to be a promising alternative to usual processes. As a matter of fact, specific rates (per unit of biomass) of PHB production here obtained were higher than that reported for *A. eutrophus* in fed-batch processes (Ramsay, 1990). Moreover, these mixed cultures can be produced continuously by using well-established technologies like sequencing batch reactors, thus avoiding costs of selection, maintenance and growth of axenic cultures. Use of mixed cultures also makes easier to use substrates from waste streams which are available at low cost, e.g. from acidogenic fermentation of concentrated industrial wastewaters or urban sludges. A possible flow-sheet of the process will be presented

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Chemicals for tomorrow

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THESIS I

The **choice of products** is generally dictated by ease of obtainment and technological aptitude. In the case of chemical products legal compliance and public acceptance are especially sensible parameters for their sustainability. In order to assure legal compliance and public acceptance on the long term anyone participating in the choice of chemicals must rely on information about their inherent risks to the biosphere.

THESIS II

A transfer of knowledge from pharmazeutical and agricultural chemistry is considered to be capable of improving qualitative and quantitative understanding of Structure-Activity-Relationships SAR. The cultivation of knowledge about fate and effects of chemicals is crucial for a sustainable business process.

Considering the significant difficulties in conducting a scientifically sound risk assessment for a specific application emphasis has to be put on methods for low-expenditure risk analysis resulting in indicators representing persistence, spatial range, bioaccumulation, biological activity and data limitation.

QUESTION I

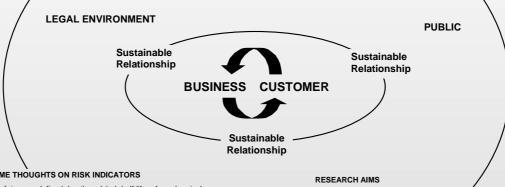
What are the values that we see in the surrounding biosphere? Do we want to protect it because of its functional value that can be shown or do we believe that there are inherent values that we can't perceive through a

QUESTION II

What are the consequences that result from the complexity of the biosphere? Since abundance of chemical receptors in biological systems and amount of relationships between the organisms make predictions of effects on the basis of deterministic models seem impossible, are there alternative concepts of evaluation?

QUESTION III

How can we overcome the reductionist scientific approach in the prediction of effects without sacrificing fundamental principles of science such as rationality, transparency and universal validity? Is it scientifically acceptable to support evaluations on a weak factual basis, but with high relevance?



SOME THOUGHTS ON RISK INDICATORS

Persistence, defined by the global half-life of a chemical impulse, is traditionally an important argument in the evaluation of chemicals. It has to be pointed out that an estimated global half-life is far more meaningful than any halflife calculated from a degradation rate in a environmental compound.

Spatial range as the 95%-quantile of the spatial distribution of expositions due to specific release of a chemical is a second exposure-based indicator that can be estimated by measured exposition data or by applying multi-compartment-models.

A further exposure-based indicator might be the fraction of the exposure to be found in organisms. Exact definition and development of methods for the determination of such an organismic fraction are yet to be carried through

Due to the ongoing development of biological and ecological testing systems there is a large amount of often inhomogeneous data about effects of chemicals on organisms, organs, cells and cellular structures. Flexible aggregation of this data to an indicator for biological activity

Data limitation is an important issue in the evaluation of ecological risks. The qualitative and quantitative limitations of available data necessary to determine the above indicators are an important measure of the uncertainty about the effects caused by the application of a chemical. Regarding ecosystem health as well as regarding human health it is true that every substance is toxic at some exposure/dose. Ignorance of the effect concentrations/doses of chemicals to be handled must be regarded as an indicator of risk.

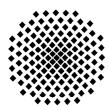
BIOSPHERE

- •Evaluation of performance and reliability of computer-based expert systems designed to predict fate- and effect- data
- Aggregating information from bioassays
- •Case-studies for replacement chemicals
- Prediction of metabolites and analysis of their risks
- Cooperation with jurisprudence
- Considering the needs of small and medium size companies for risk analysis
- Transdisciplinary evaluation of risks

INTERDISCIPLINARY EDUCATION

- Undergraduate courses: "SAR of organic compounds"
- "The chemical logic of natural compounds"
- •Post-graduate courses:
- "Ecotoxicology and risk assessment"

Hungerbühler, K., J. Ranke and T. Mettier, 1998, Chemische Produkte und Prozesse: Grundkonzepte zum umweltorientierten Design, Springer, Berlin
Scheininger, M., 1997, Characterization of the environmental distribution behavior of organic chemicals by means of persistence and spatial range, Environmental Science & Technology, 31(10), 2891-2897
Störmann, R. and B. Jastorff, 1993, Ecological risk assessment and the regulation of chemicals: II. Exposure and hazard identification of metabolites, The Science of the Total Environment Supplement 1993, 1655-1676
Störmann, R. and B. Jastorff, Alle Dinge sind Gift - Lassen sich die Wirkungen von Umweltchemikalien prognostizieren? http://www.uni-bremen.de/campus/pressestelle/impulse/impulse-11-1991/stoerma/



Benign by Design: New Textile Auxiliaries

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Interdisciplinary for Education,



project supported by the German Federal Ministry

Science, Research, and Technology

History

- research interest of industry and academic institutions focussed on technical and biological processes to eliminate hazardous waste products
- these end of pipe technologies are now subject to rapid substitution as they are time consuming, expensive, and contradictory to a sustainable development
- new technologies must deliver products that meet the criteria of environmental protection
- in the field of the textile industry we still are facing waste streams with very high loads of recalcitrant organic carbon

Objective

development of readily biodegradable textile auxiliaries

Approach

- natural biocoenoses have evolved their catabolic potential by long-term adaptation to natural compounds
- the probability is high to find catabolic activity towards products that resemble natural compounds or constitute themselves of natural building blocks
- identify natural analogs with high similarity to proven effective structures in commercial products (Fig. 1)
- implement these theoretical studies in the chemical synthesis
- generate substances with a backbone similar or closely related to natural compounds
- test biodegradability according to relevant OECD guidelines

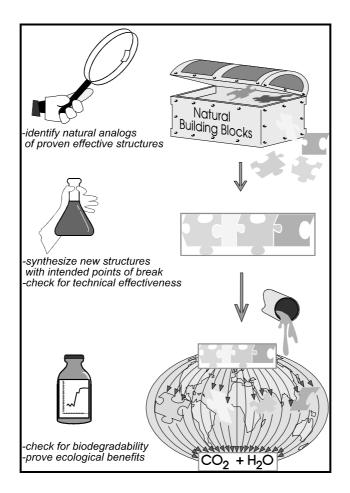


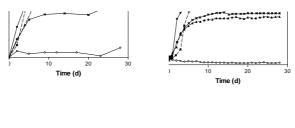
FIG. 1. Sustainable development by novel synthetic compounds

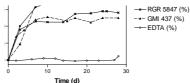
Example

Development of an alternative to persistent sequestrants like EDTA

HO H OH	RGR 5825
	natural product
HO N O OH	RGR 5846
ONA NAO ONA NAO NAO ONA	RGR 5847
modified amino acid	GMI 437
NaO NaO O ONa	EDTA

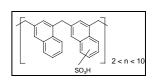
Biodegradation tests





Current investigations

<u>Problem:</u> Persistence of condensed naphtha-lenesulfonic acid dispersing agents.



<u>Approach:</u> Avoid aromatic sulfonic acids, avoid methylene bridged polyaromatics, use naturally occurring aromatic structures and combine them by hydrolyzable bonds.

To promote sustainable chemistry

- new products must be compared to old products on the overall properties and not only on the basis of technical effectiveness and current production costs.
- charge for waste water should consider persistence of the compounds. This should result in more competitive prices for new benign products.
- interdisciplinary lectures should be implemented into chemical education.
- knowledge coming from basic research must be combined with knowledge from applied sciences.
- flexible funding of both applied and basic research is needed.

Acknowledgements

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DIMETHYLCARBONATE: A REAGENT FOR ENVIRONMENTALLY BENIGN SYNTHETIC PROTOCOLS

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Why dimethylcarbonate?

Environmental and synthetic benefits:

- Dimethylcarbonate (DMC) is a non-toxic reagent
- Co-products of DMC-mediated reactions are methanol (easily recoverable) and/or CO₂ (does not involve disposal problems)
- Reactions of DMC can be run under safe conditions
- DMC exhibits a double reactivity that can be tuned by changing the reaction temperature: thus, both methoxycarbonylation and methylation reactions are allowed. As a consequence,
- DMC can replace highly toxic and corrosive chemicals such as:
 - a) fosgene for carbonylation processes
 - b) methyl halides (or dimethylsulfate) for methylation reactions
- Most reactions of DMC are catalytic processes

Introduction. The Methylation Processes

The reactions of nucleophiles (Y⁻) with methyl halides (CH₃X), or dimethyl sulfate DMS) often allow very synthetically efficient methods to produce methyl derivatives (YCH₃):

However, these methylation procedures pose a serious concern from both the environmental and safety standpoints:

- Both CH₃X and DMS are very toxic
- Reactions need stoichiometric amounts of bases which produce inorganic salts as byproducts to be disposed of
- Reactions often require solvents

Methylation Reactions by DMC

YH + B
$$\longrightarrow$$
 Y' + BH⁺

O

CH₃C

O

CH₃

CH₃O' + CH₃O' + CO₂

CH₃O' + BH⁺

CH₃OH + B

DMC can be a valuable environmentally friendly alternative to traditional alkylating agents. In the presence of a nucleophile (Y^{-}) , methylations reactions by DMC occur through a $B_{Al}2$ mechanism:

- Reactions take place in the presence of **catalytic amounts of the base** (B) so that no inorganic wastes are generated
- No additional solvents are required

Some Results of Our Group

We extensively reported on the use of **DMC** as a methylating agent of phenols, methylene-active compounds, and aromatic amines.

Phenols. In the presence of a base, DMC reacts with phenols to yield selectively the corresponding anisoles:

$$ArOH + DMC \longrightarrow ArOCH_3 + CH_3OH + CO_2$$

Operating Mode	Substrate	DMC	Reaction Conditions T/P/Flow rate	Catalytic Bed	Product (%)	Ref.
Continuous- Flow (GL-PTC)	PhOH	2 Molar excess	140-160 °C, 1 atm, 30 mL/h	K ₂ CO ₃ , PEG 6000 (100 g)	PhOCH ₃ (100)	1
Continuous-Flow (CSTR)	PhOH	1-5 Molar excess	160-200 °C, 1 atm, 20-140 mL/h	K ₂ CO ₃ , PEG 1000 (300 g)	PhOCH ₃ (98-100)	2
Continuous-Flow (CSTR)	4CH ₃ C ₆ H ₄ OH	1.5-3 Molar excess	160-200 °C, 1 atm, 50-80 mL/h	K ₂ CO ₃ , PEG 1000 (300 g)	4-CH ₃ C ₆ H ₄ OCH ₃ (97-100)	2
Batch (Autoclave)	PhOH	18 Molar excess	140-160 °C, 2-5 atm	K ₂ CO ₃ (5% respect to Phenol)	PhOCH ₃ (100)	3

Methylene-active Compounds. In the presence of traditional alkylating agents, CH₂-active compounds undergo simultameously both mono- and di-alkylation, especially when methylation is concerned:

$$Y = R$$
, Ar , ArO ; $W = CN$, $COOR$, SO_2R , SO_2Ar

Instead, DMC allows very high selectivity in mono-methylation (\geq 99%) at substantially quantitative substrate conversion (up to 99%):

$$YCH_2W \ + DMC \ \longrightarrow \ YCH(CH_3)W \ + CH_3OH \ + \ CO_2$$

Operating Mode	Substrate	DMC	Reaction Conditions T/P/Flow rate	Catalytic Bed	Product (%, by gc)	Ref.
Continuous- Flow (GL-PTC)	PhCH ₂ CN	4 Molar excess	180 °C, 1 atm, 25 mL/h	K ₂ CO ₃ , PEG 6000 (100 g)	PhCH(CH ₃)CN (95)	4
Batch (Autoclave)	$ArCH_2W$ (X = CN, $COOCH_3)$	18 Molar excess	180-220 °C, 6-12 atm	K ₂ CO ₃ 2 Molar excess	ArCH(CH ₃)W (99-100)	5-6
Batch (Autoclave)	ArOCH2X $(X = CN,$ $COOCH3)$	18 Molar excess	180-210 °C, 6-10 atm	K ₂ CO ₃ 2 Molar excess	ArOCH(CH ₃)W (99-100)	7
Batch (Autoclave)	ArCH ₂ SO ₂ Z (Z =Ar, R)	130 Molar excess	180-210 °C, 6-10 atm	K ₂ CO ₃ 2 Molar excess	ArCH(CH ₃)SO ₂ Z (100)	8

Primary Aromatic Amines. The reaction of primary aromatic amines with classical methylating agents is even less selective than that of CH₂-active compounds. Mixture of mono- and di-N-alkylated products are always obtained along with the corresponding quaternary ammonium salts:

$$CH_3X$$

 $ArNH_2 \longrightarrow ArNHCH_3 + ArN(CH_3)_2 + ArN(CH_3)_3^+X^-$

Also in this case, DMC allows very **selective mono-N-methylation** reactions under both continuous-flow and batch conditions:

$$ArNH_2 \ + DMC \longrightarrow \ ArNHCH_3 + CH_3OH \ + \ CO_2$$

Operating Mode	Substrate	DMC	Reaction Conditions T / P / Flow rate	Catalytic Bed	Product (%, by gc)	Conv'n,	Ref.
Continuous- Flow (GL-PTC)	$ \begin{aligned} XC_6H_4NH_2\\ X &= H,\\ \text{o-CH}_3,\\ \text{o-Cl, p-Cl} \end{aligned}$	4 Molar excess	180 °C, 1 atm 24 mL/h	K ₂ CO ₃ , PEG 6000 (100 g)	ArNHCH ₃ (42-70)	45-90	9
Batch (Autoclave)	$\begin{split} XC_6H_4NH_2\\ X &= H,\\ p\text{-NO}_2,\\ p\text{-CN},\\ o\text{-COOMe} \end{split}$	~ 40 Molar excess	120-180 °C, 2 – 6 atm	faujasites X and Y (1.5-6 weight excess)	ArNHCH ₃ (70-80)	75-90	10

Conclusions

Alkylations by DMC offer a true **environmentally benign synthetic alternative** to methylating procedures involving toxic alkylating agents (methyl chloride and DMS). Remarkable benefits are:

- * The intrinsic safeness of DMC;
- * The "cleanliness" of these reactions which yield neither organic nor inorganic by-products

Moreover, methylations by DMC allow the use and the development of **eco-friendly catalysts** (zeolites), and the utilization of base (alkaline carbonates) in just catalytic amounts.

From the synthetic standpoint, the reactions of DMC offer unprecedented opportunities of preparing mono-C- and mono-N-methyl derivatives of methylene-active compounds (both arylacetic acid derivatives and α -methylene sulfones) and primary aromatic amines with high selectivity (90-99%) at substantially quantitative conversions.

To conclude, the use of DMC is an excellent starting point to plan methylation reactions which may **prevent pollution at the source**.

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Green Chemistry at the University of Massachusetts Boston

John C. Warner

Historically, scientific research has been considered a separate task from classroom teaching. There has always been some pedagogic emphasis on laboratory research, but this has usually been reserved for a select group of students who elect to take certain advanced courses. The great majority and general population of students never have the opportunity to experience, let alone witness, the excitement of laboratory research.

We have tried to accomplish three things at U Mass Boston:

- 1. Interest students in chemistry & science by using "real world" illustrations of chemistry.
- 2. Integrate "Green Chemistry" into chemistry education by using actual examples in industry as positive illustrations of chemistry at work.
- 3. Help forge alliances between Industry, University Research and K-12 education under the umbrella of "Green Chemistry".

Several efforts in order to accomplish these goals will be described.

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Annex I

OECD Workshop on Sustainable Chemistry

(Venice, 15-17 October 1998)

Report of the Survey on Sustainable Chemistry Activities

Prepared by the U.S. Environmental Protection Agency

September 1998

OECD REPORT OF THE SURVEY ON SUSTAINABLE CHEMISTRY ACTIVITIES

This report, prepared by the US EPA, presents a summary of the results of a survey conducted by the OECD Risk Management Program in spring 1998 to gather information from OECD governments and industry on sustainable chemistry activities. Annex 1 to this document contains a compilation of all of the completed questionnaires that were submitted by respondents; and Annex 2 contains a copy of the questionnaire.

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Annex 2: Copy of Questionnaire

INTRODUCTION

"Sustainable Chemistry" is the design, manufacture, and use of environmentally benign chemical products and processes to prevent pollution, produce less hazardous waste, and reduce environmental and human health risks. In order to turn the concept of sustainable chemistry into reality, there needs to be a partnership between government entities, industry, and academic institutions. This partnership should focus on the development and dissemination of new science and technology that forms the basis of sustainable chemistry. OECD's role will be to assist countries in the establishment of sustainable chemistry programmes, and to promote sustainable chemistry activities in governments, academia and industry.

Defining Sustainable Chemistry

For purposes of theses activities, "Sustainable Chemistry" -- also sometimes known as Green Chemistry or Environmentally Benign Chemistry -- is defined as chemistry designed for pollution prevention as opposed to waste treatment and control or characterization of chemicals in the environment. Sustainable chemistry is the design, manufacture, and use of environmentally benign chemical products and processes that prevent pollution, reduce or eliminate the use and generation of hazardous waste, and reduce risk to human health and the environment. By way of example, the following lists some, but not all, types of sustainable chemistry activities:

<u>Use of Alternative Feedstocks</u>: The use of feedstocks which are both renewable, rather than depleting, and less toxic to human health and the environment.

<u>Use of Innocuous Reagents</u>: The use of reagents that are inherently less hazardous and are catalytic whenever feasible.

<u>Employing Natural Processes</u>: The use of biosynthesis, biocatalysis, and biotech-based chemical transformations for efficiency and selectivity.

<u>Use of Alternative Solvents</u>: The design and utilization of solvents which have reduced potential for detriment to the environment and serve as alternatives to currently used volatile organic solvents, chlorinated solvents, and solvents which damage the natural environment.

<u>Design of Safer Chemicals</u>: Use of molecular structure design -- and consideration of the principles of toxicity and mechanism of action -- to minimize the intrinsic toxicity of the product while maintaining its efficacy of function.

<u>Developing Alternative Reaction Conditions</u>: The design of reaction conditions that increase the selectivity of the product and allow for dematerialization of the product separation process.

<u>Minimizing Energy Consumption</u>: The design of chemical transformations that reduce the required energy input, in terms of both mechanical and thermal inputs, and the associated environmental impacts of excessive energy usage.

The above mentioned areas, while not comprehensive, provide an illustration of how sustainable chemistry is utilized to accomplish pollution prevention at the design stage of chemical products and processes, thereby obviating the need in these cases for the traditional approaches to environmental protection such as waste treatment, waste control, and remediation.

OECD's Role in Promoting Sustainable Chemistry.

At the third meeting of the OECD Working Party on Risk Management in February 1998, delegates gave their support for the initiation of work on sustainable chemistry. (The OECD Joint Meeting later endorsed this work.) As a first step to initiate this activity, a Steering Group on Sustainable Chemistry [Germany, Italy, Japan, the US, IUPAC, and the Business and Industry Advisory Committee to the OECD (BIAC)] conducted a survey to collect basic information on sustainable chemistry activities recently completed or on-going in Member countries. This included activities initiated by governments, academia and industry, and which are managed solely by one of these parties, or are managed in a collaborative fashion (e.g. government/industry partnership). The results of this work will be discussed at a workshop to be held in Venice, Italy from 15-17 October, 1998.

OECD Workshop on Sustainable Chemistry

The specific objectives of the Venice Workshop are to 1) identify the types of sustainable chemistry activities underway (supported by the results of the survey); 2) identify effective techniques and approaches in the field of sustainable chemistry, highlighting problems encountered and considering solutions; and 3) identify activities that can further the development and use of sustainable chemistry programmes.

With respect to objective 3), the Workshop will focus specifically on mechanisms to a) recognize sustainable chemistry accomplishments by the chemical industry and scientists in universities and research institutions; b) disseminate technical information and event information related to sustainable chemistry (e.g. via the Internet); c) promote incorporation of sustainable chemistry principles into various levels of chemical education; d) support and promote the research, discovery and development of innovative sustainable chemistry technologies; and e) develop guidance on how to implement sustainable chemistry programmes for use by OECD Member countries and others.

OECD SURVEY QUESTIONNAIRE

Distribution of Questionnaire

A copy of the survey questionnaire was distributed on 10 April 1998 to each Head of Delegation (HOD) to the Working Party on Risk Management. Each HOD served as the focal point for distribution of questionnaires within their country, and as coordinator of responses (i.e. each HOD was responsible for distributing the questionnaire to relevant experts from government or academia, collecting the completed questionnaires and submitting them to the OECD Secretariat). Industry was also invited to complete the questionnaire. All of the completed forms were forwarded to the US EPA.

Design of the Questionnaire

The survey questionnaire covered activities that were completed after 1996 or are still on-going. The questionnaire was divided into four parts. Part I requested information about research projects to develop more environmentally benign products or processes. Part II was designed to collect information on the introduction and use of sustainable chemistry concepts in educational settings. This was intended to include, for example, teaching specific courses on sustainable chemistry or developing supporting material. Part III requested information on specific government programmes or initiatives that have been established to promote sustainable chemistry. For instance, this was intended to include activities providing technical assistance to academia and industry, or publicly recognizing sustainable chemistry efforts. Finally, Part IV was designed to identify mechanisms by which people learn about the existence of sustainable chemistry activities.

General Survey Results

Table 1 Number of Responses

SUMMARY	TOTAL
Survey responses received	35
Survey responses included in summary ¹	33
Countries represented	12
Others represented ²	2
Individual government agencies, universities, professional societies,	42
industries, and other organizations represented ³	

_

¹ Two responses from Belgium (BASF Antwerpen NV and Fedichem) were not included (the response from BASF Antwerpen NV was a letter with no specific mention of sustainable chemistry and the response from Fedichem was in the form of a leaflet).

² Two responses were received from companies that represented the results from more than one country.

³ Several survey responses were a compilation of responses from different organizations.

Although some survey respondents described only a few sustainable chemistry activities in their countries, most respondents described multiple activities in each of the four parts of the survey mentioned in the "OECD Survey Questionnaire" section of this document. The level of detail provided varied significantly among responses but, with the exception of a few cases, it was sufficient to adequately summarise the activities that the respondents were attempting to describe. A few activities described in some responses (e.g. waste treatment and recycling activities) do not fit the definition of sustainable chemistry given in the introduction of this document.

Several survey responses included only those sustainable chemistry activities within the respondents' organizations. For most countries, however, at least one respondent attempted to provide a reasonably complete overview of the sustainable chemistry activities within their countries. In addition, in cases where OECD received several responses from the same country, it can be assumed that this collective response is a reasonably complete overview of the sustainable chemistry activities within those countries.

Despite the reasonably high level of detail provided in many of the survey responses, it is difficult to determine trends within and across countries and regions with respect to who is conducting what types of sustainable chemistry activities. In some cases the activities described were too varied to determine a trend. In other cases, however, there was significant similarity in the activities described. More specific information about who is conducting what types of sustainable chemistry activities in which countries is provided in Annex 1 of this document. Trends that were able to be identified are described as well.

Table 2
Listing of Respondents

Country/Other	Respondent's Name				
Australia	* Environment Australia, Environment Protection Group				
Belgium	* Group Tessenderlo				
	* INSPEC Belgium N.V.				
	* Shell Research SA				
	* Agfa-Gevaert N.V.				
	* Ministere de l'Emploi et du Travail				
	* VITO - BAT centre				
Canada	* Environment Canada				
France	* ADEME				
	* INERIS				
	* Institute National de Recherche et de Securite				
	* Ministry of Environment				
Germany	* University of Bremen				
	* University of Oldenburg				
	* Max-Planck-Institut fur Kohlenforschung (MPI)				
	* German Aerospace Center, Project Management and Organisation on				
	behalf of the Federal Ministry of Education, Research, and Technology				
	* Fachgruppe Umweltchemie und Okotoxikologie Gesellschaft Deutscher				
	Chemiker				
	* Federal Environment Agency				

Italy	* Tuscan Environmental Protecting Agency (ARPAT)
	* ICS-UNIDO
	* Dipartimento di Chimica Industriale e dei Materiali Universitadi
	Bologna (DCIM)
	* Agenzia Nazionale per la Protezione
	dell'Ambiente (ANPA)
	* Consorzio Interuniversitario Nazionale per la Scienza e tecnologia dei materiali (INSTM)
	* Interuniversity Consortium "Chemistry for the Environment" (INCA)
	* Regione Abruzzo Settore Ecologia e Tutela Ambiente
	* International Union of Pure and Applied Chemistry (IUPAC)
Japan	* Japan Chemical Innovation Institute
	* Ministry of International Trade and Industry
	* Chemical Society of Japan
	* Society of Chemical Engineers of Japan
	* Japan Chemical Industry Association
	* Japan Bio-Industry Association
Republic of	* Ministry of Environment and National Institute of Environmental
Korea	Research
	* Korean Chemical Society
Sweden	* National Board for Technical and Industrial Development (NUTEK)
Switzerland	* Swiss Federal Institute of Technology (ETH, Zurich)
United Kingdom	* ICI PLC
United States	* United States Environmental Protection Agency (USEPA)
(Company	* EniChem (Italy, France, United Kingdom, Germany, Belgium,
reporting on	Hungary, and United States)
activities in more	,
than one country)	
(Company	* Euro
reporting on	
activities in more	
than one country)	

Summary of Results by Activity

Table 3
Summary of Results by Activity

Country	Research	Education	Government	Information
	Activities	Activities	Activities	Activities
Australia	1	1	-	✓
Belgium	11+	5	3	✓
Canada	-	-	1	✓
France	6+	6+	3	✓
Germany	12+	7	3	✓
Italy	13+	10+	5	✓
Japan	8+	9	7	✓
Republic of Korea	2+	2+	3	✓
Sweden	1+	-	3	✓
Switzerland	1+	2	-	✓
United Kingdom	4+	2+	4	✓
United States	12+	9+	3+	✓
Enichem	6+	-	2	-
Euro	1	-	-	-

Specific research activities as well as general program areas were provided.

Part I - Research

Part I of the survey asked respondents to describe the sustainable chemistry research activities in their countries and provide information on who is conducting as well as funding these activities. This section received by far the most feedback from survey respondents. All but one respondent indicated that sustainable chemistry research activities have been or are being conducted in their countries. Canada provided only a very brief response to the entire survey and did not report on sustainable chemistry research activities. The compiler of the survey responses, the United States Environmental Protection Agency (USEPA), is aware, however, of sustainable chemistry research activities in Canada.

Although several respondents described specific and individual sustainable chemistry research activities (e.g. an individual chemical company is researching improvements to a specific industrial process), most respondents described general program activities responsible for broader sustainable chemistry research (e.g. a consortium effort supporting several research activities in the area of development and use of alternative solvents). With respect to who is conducting the research, responses indicated that the work is being conducted by academia, industry, and government, although the majority of the work is being conducted by academia and industry. With respect to who is funding the research, responses again indicated that the work is being funded by academia, industry and government. On this issue, however, the majority of the work is being funded by industry, and government. A comment made by a few respondents worthy of mentioning here is that government organizations, in addition to

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conducting and funding research activities, have acted and continue to act as facilitators and coordinators of activities that involve multiple participants.

Regarding the type of sustainable chemistry research activities that are being conducted, the work that is being conducted by academia tends to be more fundamental in nature (e.g. involving research on new chemical techniques or syntheses), whereas industrial research activities tend to be more applied in nature (e.g. involving improvements to a product or process within a specific industrial sector). Some of the general areas in which sustainable chemistry research activities are being conducted include wastefree syntheses, energy efficient syntheses and manufacturing processes, and general improvements to industrial processes. In addition, several responses described research activities focused on general safety issues, media-specific issues, and the general impact of pollutants on the environment.

With respect to the specific sustainable chemistry focus areas indicated in the survey and described in the background section of this document, survey respondents indicated that activities are being conducted in all of these areas, with research in the areas of alternative feedstocks, reagents, and solvents receiving the most responses. Within the area of alternative feedstocks, a significant amount of work focusing on renewable feedstocks was described. For the alternative reagents focus area, research includes catalysis, substitutes for toxic metal reagents, and cleaner oxidations. Research into alternative solvents includes aqueous conditions and supercritical fluids. Within the area of alternative reaction conditions, solvent-free and solid phase research is being conducted and membrane technologies are being investigated. For the designing safer chemicals focus area, a significant amount of work is being conducted on polymers, and, in particular, on bio-based and biodegradable polymers. Other specific areas of sustainable chemistry research include improved separation processes, analytical methods, and process/reactor modeling and design.

Part II - Education

Part II of the survey asked respondents to describe the sustainable chemistry education activities in their countries and provide information on who is conducting these activities as well as who is the intended audience. Although this section did not receive as much feedback from survey respondents as Part I, information was still provided for a significant number and variety of educational activities intended for a variety of audiences. With respect to who is conducting education activities, responses indicated that academia, industry, and government are all involved, with academia being significantly more active in conducting these activities.

The intended audiences of sustainable chemistry education activities includes young students (as young as age 6) through college and university students, teachers, industrial workers, and the general public, with college and university students identified as the primary audience for the most activities. The type of sustainable chemistry education activities being conducted include traditional educational activities such as textbook and course development, especially when the intended audience is college and university students, but also when the audience includes industrial workers. Lectures and seminars on sustainable chemistry were also described for a variety of audiences,in addition to making general sources of information available (such as brochures, leaflets, and other informational materials). An activity described for educating general audiences and the public involves public relations efforts, such as Responsible Care. The use of magazines, television, and radio was mentioned by two respondents as another activity used to reach general audiences and the public at large.

Part III - Government Programs

Part III of the survey asked respondents to describe any government policies or programs that promote sustainable chemistry through, for example, incentives or recognition activities. Several respondents indicated that they were not aware of any programs of these types in their countries. Several other respondents indicated that governments in their countries are just starting or soon will be starting promotional activities. A few respondents provided only names of programs and did not provide a description of those programs.

The government promotional programs described in the responses generally fall into two categories. The first category includes traditional educational activities (such as those described in Part II) that both educate and promote sustainable chemistry. Information collection and dissemination activities can be included in this category as well, since these types of activities also serve to both educate and promote. Specific activities of these types include making available databases, reports, and information documents. Technology transfer activities and establishment of contact networks were also mentioned.

A second category of government promotional programs includes awards and incentives activities. Several respondents indicated that their governments had programs of these types. Awards programs are focused on recognizing innovative accomplishments in sustainable chemistry. The actual awards are both monetary and non-monetary. Incentive programs include eco-labeling to encourage the purchase of sustainable chemistry-based products, financial support, and tax incentives. A comment by the University of Oldenburg in Germany, worthy of mentioning here, is that the government of Niedersachen currently does not support academic programs in sustainable chemistry, and that the installation of new governmental programs takes too much time.

Part IV - Information Collection/Dissemination Activities

In Part IV of the survey, respondents were asked to describe information collection and dissemination activities in their countries. In particular, respondents were asked to describe mechanisms for identifying on-going sustainable chemistry activities, provide information on databases of sustainable chemistry activities, explain how information on sustainable chemistry activities is made available to the public, and provide information on meetings and conferences on sustainable chemistry. The responses to this section are briefly described below. For specific details on these activities, please refer to the compiled survey in Annex 1.

Identification

Mechanisms described by respondents for identifying on-going sustainable chemistry activities include surveys of sustainable chemistry activities and networks (informational, i.e. in database format, and contact-based).

<u>Databases</u>

Please refer to the compiled survey for details on the databases that respondents listed.

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Dissemination

Mechanisms described by respondents for dissemination of sustainable chemistry activities to the public include web sites, publications and document distribution, and meetings and conferences. Please refer to the compiled survey for details on the web sites that respondents provided.

Conferences

Please refer to the compiled survey for details on the conferences that respondents listed.

ANNEX 1 TO THE SURVEY REPORT: COMPILATION OF SURVEY RESPONSES

Table of Contents to Annex 1

Part I: Research

Question 1 Name of Institution

Question 2 "Sustainable Chemistry" Research Activities

Appendix Belgium (Agfa-Gevaert N.V.)

Part II: Education

Question 3 Educating the Public

Part III: Government Programs

Question 4 Government Policies and Programs 32

Part IV: Information Collection/Dissemination Activities

Question 5 Communication Mechanisms

Ouestion 6 Databases

Question 7 Making Information Available to the Public

Question 8 Meetings, Conferences, and Symposia

Question 9 Contacts for Additional Information

List of Acronyms

SURVEY ON SUSTAINABLE CHEMISTRY ACTIVITIES

1.	a.	Name of ministry, academic institution or company that is reporting:
		This information is provided in each section of the survey.
	b.	Country in which it is located:
		This information is provided in each section of the survey.

PART I: RESEARCH

2. Are you aware of any on-going or recently completed "sustainable chemistry" research activities in your country? _____ (Yes or No)

If yes, please answer questions a-c below; otherwise, skip to question 3.

a. Is this research being conducted by government, industry, and/or academia (alone or in collaboration)?	b. Describe the area of focus for such research (e.g., renewable feedstocks; environmentally benign solvents, etc.).	c. Who provides the financial support for this work (i.e. government, industry, and/or academia)?
Australia		
Environment Australia		
government	synthetic polymers of low	government
	concern	
Belgium		
Group Tessenderlo		
government, academia &	renewable feedstocks	government & industry
industry		
government & industry	recycling plastics from ELV'd	government & industry

Belgium					
	Inspec Belgium N.V.				
academia & industry	heterogeneous catalysis ???	industry & government			
	(increased product selectivity,				
	???)				
industry	ethoxylation of renewable raw	industry			
	materials				
	Belgium				
	Shell Research SA				
industry	solvent free (powder) metal	industry			
	protection coatings				
industry	waterborne (benign solvent)	industry			
	latex paints				
industry	less toxic curing agents for	industry			
	epoxy resins				
industry	VOC (pentane) reduction in	industry			
	production of EPS foams				
industry	solvent-free hot melt adhesives	industry			
	Belgium				
	Agfa-Gevaert N.V.				
This research is being conducted	See Appendix to this document	This research is funded by Agfa			
by Agfa in partial collaboration	for additional information.	with partial financial aid of the			
with universities, research		government in long-range			
institutes, & commercial		activities.			
partners.					
	Belgium				
Ministere de l'Emploi et du Travail					
This research is being conducted	Replacement of nickel by	industry & the Walloon Region			
by industry with subsidies from	palladium in the production of				
the Walloon Region	H ₂ O ₂ ; use of oxygen instead of				
	air in the production of vinyl				
	chloride to prevent the release of				
	N ₂ ; replacement of mercury cells				
	by membrane cells in the				
	production of chlorine and soda				

France			
	ADEME		
industry	air pollution (NO _x , solvents,	ADEME (50%) & contractant	
	VOC)	(50%)	
CNRS	waste minimization; clean	ADEME (50%) & contractant	
	technologies	(50%)	
university	energy efficient processes	ADEME (50%) & contractant (50%)	
	France		
	INERIS		
public institute (in collaboration	safety of industrial processes;	government (90%) & industry	
with academia & industry)	impact of pollutants on the	(10%)	
	environment; impact of products		
	on the environment		
industry	safety of industrial processes;	industry	
	impact of pollutants on the		
	environment; impact of products		
	on the environment		
	France		
Institute I	National de Recherche et de Secur		
INRS, sur le risque chimique	sante au travail: recherches	Securite Sociale	
	toxicologiques; recherches		
	epidemiologiques; recherches		
	metrologiques		
	Germany		
	University of Bremen		
academia	molecular design	academia	
	Germany, Niedersachsen	L	
Unive	rsity of Oldenburg, Organic Chen	nistry I	
academia	waste-free syntheses	academia	
	Germany		
Max-Pl	anck-Institut fur Kohlenforschun	g (MPI)	
MPI	alternative feedstocks	MPI & Deutsche Forschungs-	
		gemeinschaft (DFG)	
MPI & industry	environmentally benign solvents	MPI, DFG, & industry	
DFG Schwerpunkt	utilization of supercritical fluids;	DFG	
(mainly academia)	clean oxidation chemistry		
BMBF Schwerpunkt (academia	catalysis	BMBF	
& industry)	-		

	Germany				
	German Aerospace Center, Project Management;				
	he Federal Ministry of Education	,			
academia & industry, alone and	closing and internlinking of	government & industry			
in collaboration	material flows; substitution or				
	partial substitution of toxic input				
	material; use of regenerating				
	raw materials				
Fachgruppe Umweltche	Germany mie und Okotoxikologie Gesellsch	naft Deutscher Chemiker			
Universitat Oldenburg	environmentally benign	Stiftung Umwelt			
	synthesis				
Universitat Tubingen	renewable resources in the	BMBF, Bonn & CNPq,			
-	southern hemisphere	Brasilien			
Technische Universitat	catalysis	FORKAT, Land Bayern			
Munchen		•			
	Germany				
	Federal Environmental Agency				
programme for financial support	development of the best	Ministry of the Environment			
of innovative industrial	available technologies in the				
installations (Investprogramme)	chemical industry				
of the Federal Environmental					
Agency and industry					
endowments from the	renewable feedstocks,	DBU (Deutsche Bundesstiftung			
Salzgitterstiftung to institutes or	sustainable technologies, etc.	Umwelt/German Federal			
industry		Foundation Environment)			
	Italy				
Tuscan E	nvironmental Protection Agency	(ARPAT)			
government	use of natural processes	government			
	Italy ICS-UNIDO				
acadamia & industry		government & industry			
academia & industry	clean technologies; renewable	government & industry			
	feedstocks; etc.				
Dinartimanta di Chimia	Italy Industriale e dei materiali Unive	rsita di Rologna (DCIM).			
<u>-</u>	onale per la Protezione dell' Amb	9			
academia & ANPA	renewable feedstocks; water	DCIM			
academia & Ann A	treatment and re-use; energy				
	recovery from chlorinated				
	wastes				
	wasies				

Italy			
Italy Consorzio Interuniversitario Nazionale per la Scienza e tecnologia dei materiali (INSTM)			
INSTM	microporous catalysts for super	MURST (Ministry of	
	selective partial oxidation of	University, Research, and	
	hydrocarbons; oxidic catalysts	Technology), CNR (Consiglio	
	for NO _x abatement; membranes;	Nazionale delle Ricerche),	
	microporous systems for gases	INSTM with several universities	
	separation; macroporous		
	systems for selective CO,	participating (Torino, Milano, Genova, Venezia, Firenze,	
	adsorption; layered materials;		
	corrosion phenomena;	Cagliari, Roma, Carabria, Messina), research contracts	
	photochemical processes in	with various industries (SNAM,	
	microporous and layered	EniChem, ECV), Brite Euram	
	materials	•	
	Italy	projects	
Interpriversity Co	nsortium "Chemistry for the Env	vironment" (INCA)	
INCA	photochemical processes;	MURST	
	development of alternative,	WERST	
Project of a High National	cleaner, and safer reactions,		
Interest: Eco-compatibility of	processes, and products		
Chemical Processes	environmental catalysis;		
Chemical Processes	environmental modeling;		
	advanced analytical		
	methodologies.		
INCA	development of alternative,	MURST	
IIICH	safer, and cleaner reactions,	WICKST	
Project Title: Green Chemistry	processes, and products;		
and Pollution Prevention	recycling and degradation of		
and I ditation I revention	wastes; pollutants photocatalytic		
Project Title: Charcoal and	removal		
Chemicals from Biomass;	Tomo var		
Agricultural Wastes and			
Polymeric Material by Pyrolysis			
Project Title: Phase-Transfer			
Catalysis in Supercritical CO,			
Project Title: Research and			
Development of New Drugs:			
Flurochinolons and			
Benzomorphans			
F			
Project Title: Removal of			
Contaminants through			
Membrane and Photocatalytic			
Processes			
1.000000			

INCA & CNR	green reagents	CNR
Project Title: Clean Chemical		
Processes and Pollution		
Prevention		
INCA & RECAM	new feedstocks; efficient	European Union
	recycling of carpet materials	
Project Title: Sustainable		
Closed Loop Systems for		
Recycling of Carpet Materials		
INCA & MILLENNIUM	monolith supports for	MILLENNIUM Inorganic
	environmental catalysis	Chemicals Limited (France)
	Japan	
Japan Chemical Innovation In	stitute; Ministry of International	Trade and Industry: Chemical
=	of Chemical Engineers of Japan;	
	ciation; Japan Bio-Industry Assoc	
National institution	utilization of polysaccharide	government
	from waste of marine products	
	(renewable feedstocks); research	
	on composite materials made	
	from agrowastes (renewable	
	feedstocks); development of	
	environmentally benign	
	catalysts using light as site	
	specific catalysts	
	(environmentally benign	
	processes)	
National institution & industry	development of new bio-reactor	government
	for chemical synthesis	
	(environmentally benign	
	process); development of	
	environmentally benign process	
	for hydrogen production	
	(environmentally benign	
	process); development of new	
	technology using solid phase	
	reactions (environmentally	
Night and in added: 0 : 1 :	benign process)	
National institution & industry	bio-catalytic production of	government & industry
	erythritol (environmentally	
	benign process)	

Government & industry	development of biodegradable	government
Government & maustry	plastics (renewable feedstocks);	government
	development of new	
	refrigerants, blowing agents and	
	cleaning solvents for effective	
	use of energy (environmentally	
	benign solvent & energy	
A 1 ' -	conservation)	1
Academia	research on catalytic chemistry	academia
	under specific reaction	
	conditions (increase of reaction	
	selectivity)	
Academia & industry	development of new	government
	technologies for the use of bio-	
	resources such as mixed	
	microorganism	
	(environmentally benign	
	process); research on application	
	of super critical fluids to	
	chemical processes	
	(environmentally benign	
	process); development of highly	
	selective chemical process using	
	membrane reactor (reduce	
	wastes and emission)	
Industry	development of fuelification of	government & industry
•	waste plastics (renewable	
	feedstocks); development of	
	new production process of	
	caustic soda by ion-exchange	
	method (environmentally	
	benign process)	
Industry	replacement of butyl tin	industry
	copolymers for ship coating	
	biocide by tin-free compounds	
	(environmentally benign	
	process)	
	Process)	

Republic of Korea				
Ministry of Environment and National Institute of Environmental Research (NIER);				
	he Korean Chemical Society (KC			
This research is being conducted	recycling technology for waste	government, government &		
by a collaboration of	reagents; heavy metal removal technology from waste batteries;	industry		
government, academia, & industry.	development of clean products;			
& maustry.	development of clean production			
	processes; technology for waste			
	recycling; the study of risk			
	assessment and management of			
	air/water pollutants; study on			
	_			
	greenhouse gases controlling			
The Korea Environment	and utilizing measures for designing	government		
Institute	environmental clean technology;	government		
mstitute	measures for low-pollutant			
	emission motors; measures for			
	the development of			
	environmentally friendly			
	products			
	Sweden			
National Board fo	or Technical and Industrial Devel	opment (NUTEK)		
On-going "sustainable	environmentally benign surface	government & industry;		
chemistry" research activities.	treatment; surfactants based on	Financed by NUTEK		
Research is carried out either by	natural products; amphiphilic			
academic institutions, research	polymers from renewable			
institutes, or larger companies	resources			
on their own, or in collaboration				
between these groups. The				
government acts through				
NUTEK as a co-ordinator of				
activities and NUTEK finances				
part of the research.				
Switzerland				
Swiss Federal Institute of Technology (ETH, Zurich)				
Academia & industry	inherent safety methods for	academia & industry		
	process development; methods			
	for development of eco-efficient			
	processes; life cycle design of			
	textile processing chemicals;			
	energy models for multi-purpose			
	batch plants			

	United Kingdom	
	ICI PLC	<u>-</u>
academia & industry, separately and in collaboration	clean technology programming including cleaner synthesis for industry and programming which included all the approaches to sustainable chemistry mentioned in the preamble to this survey	government & the Engineering and Physical Sciences Research Council (EPSRC) with additional support from industry
academia & industry separately and in collaboration	waste minimization and industry through recovery reuse and recycling	government via EPSRC & the Department of Trade and Industry (DTI) - link programming
academia & industry, separately and in collaboration	competitive materials from non-food crops	government via the Biotechnology and Biological Sciences Research Council (BBSRC) & the Ministry of Agriculture, Fisheries and Food
academia & industry, separately and in collaboration	applied catalysis and catalytic processes	
	United States	
	es Environmental Protection Agei	ncy (USEPA)
academia: Environmentally Benign Chemical Synthesis Solicitation (one time grant opportunity in 1992)	environmentally benign chemical syntheses	federal government (USEPA)
academia: Technology for a sustainable environment Solicitation (on-going annual grant opportunity since 1995)	all areas of focus	federal government (USEPA & the National Science Foundation, NSF)
small businesses: Small Business Innovation Research Solicitation (on-going, annual grant opportunity)	all areas of focus	federal government (primary USEPA)
academia: new grant opportunity	all focus areas	federal government (United States Department of Energy, USDOE)
government laboratory: on- going research by the National Institute of Standards and Technology (NIST) laboratories	process analytical chemistry	federal government (NIST)
government laboratory: new research by the USEPA's Cincinnati laboratory	environmentally benign chemical syntheses	federal government (USEPA)
government laboratory: on- going research by Los Alamos National Laboratory (LANL)	environmentally benign solvents, catalysis	federal government (USDOE & USEPA)

government laboratory: on- going research by Argonne National Laboratory (ANL)	membrane technology, environmentally benign solvents	federal government (USDOE)
government laboratory: on- going research by the National Renewable Energy Laboratory (NREL)	renewable feedstocks	federal government (USDOE)
Academic Center: on-going research by the Center for Clean Industrial Treatment Technologies (CenCITT) at the University of Michigan	catalysis	federal government (USEPA) & industry
academic center: on-going research by the Center for Process Analytical Chemistry (CPAC) at the University of Washington	processing	federal government (USEPA & NSF) & industry
industry: on-going research	all areas of focus	industry
	Euro	
	Europe - Worldwide	
industry	chlorine chemistry/PVC (study under consideration)	industry
	EniChem	
Italy, France, United	Kingdom, Germany, Belgium, H	ungary, United States
industry	new propylene oxide process (absence of chlorine); new dimethyl carbonate process (environmental and human risk reducing)	industry
industry	new alkylation processes with zeolites (elimination of polluting waste); new caprolactame process (waste reduction and energy saving); isocyanates production without phosgene (use of non-toxic reagents); study of chemical sensors (reducing environmental and human risk); avoiding the use of toxic solvents (reducing environmental and human risk)	government & industry
industry	plastic recycling to fuels and feedstocks (feedstock recycling)	consortium of industries
industry	recycling car plastic (reduction in land-filling waste)	government & industry (Eureka project)

academia & industry	advanced method for chemical	government & industry
collaboration	engineering in high safety	
	conditions (reducing	
	environmental and human risk)	
academia & industry	N ₂ O abatement by catalytic	European Commission &
collaboration	treatment (reducing	industry
	environmental and human risk);	
	recycling of carpet materials	
	(waste reduction); intelligent	
	electro-pneumatic positioner	
	(reducing environmental and	
	human risk; improving	
	manufacturing processes);	
	chemical reactor modeling for	
	fast exothermic and sensitive	
	reactions (reducing	
	environmental and human risk;	
	improving manufacturing	
	processes); advanced design	
	methods for improved	
	performance of industrial gas-	
	liquid reactor (waste reduction;	
	improving manufacturing	
	processes)	

APPENDIX

Belgium Agfa-Gevaert N.V.

Like all Bayer companies, Agfa subscribes to the principles of "responsible care." A sparing use of natural resources, a safe production, and a minimization of environmental impact are considered to be fundamental obligations. In fulfilling these commitments, R&D assumes a major responsibility. By innovating the technologies, products, and production processes of the company, R&D obviously has a direct influence on the environmental aspects of Agfa's chemically oriented business activities. This environmental impact is continuously optimized in two main areas:

in-company: the development and manufacturing of chemicals and other products and/or systems have to be realized in accordance with the principles of responsible care.

on Agfa's markets: Agfa has to either optimize its present chemical-based products and systems with a view to environmental impact, or substitute them by products and/or systems having no harmful effect on the environment, so that at the Agfa customer's the chemicals become environmentally safer or can entirely be dispensed with.

1. In-company

The Agfa R&D is operating on a project base, wherein two main stages can be distinguished:

a research and feasibility stage in the course of which various component parts of a new product or system are investigated and combined to form a first prototype

a development stage in the course of which the new product or system is made ready for manufacturing or for market launching.

Both stages include various restraints for the project managers wherein:

it is expressly stated what products are approved and rejected for use in manufacturing or for incorporation into the material composition

a decision is given on the application and the use in manufacturing of new chemicals as a result of a screening of their toxicological and ecological features and their explosion hazards

when new chemical production processes are introduced, they are systematically audited with a view to safety, environmental impact, minimization of chemicals consumption, minimum waste disposal and accident or emergency scenarios

coating processes are designed in a way to promote water-based and solventless or at least low-solvent coatings.

These activities are controlled and monitored by a central rationalization committee for chemicals (CRC). During the development stage of new equipments (both for chemical-based and non-chemical-based products), a life cycle analysis is performed systematically.

2. On the Agfa markets

The previous image processing technology included a component with a substantial chemical orientation. The evolution of the art in this field allowed a marked reduction and often even a full suppression of the chemical aspect at the customer's due to the increased change-over to digital technologies for imaging, image processing, image storage and image exchange, dry systems (dispensing with any chemical processing step) holding a prominent place.

As a result of the efforts of R&D, Agfa is participating in this evolution of the art, and these innovations are implemented in products and systems. A few examples of on-going activities in this respect are listed below:

digital X-ray diagnostics (ADC)

heat-mode recording hardcopy films for medical diagnostic applications (Drystar)

a shift in the graphic pre-press workflow from analogue contact copying systems to digital systems, i.e. initially computer-to-film and secondly computer-to-plate systems (resp. Alliance and Lithostar)

heat-mode recording graphic film (Freeway)

low-processing and no-processing printing plates (Thermostar)

inkless and solvent less digital printing processes (Chromapress)

In imaging applications that are still requiring the use of chemical additives, an optimization is aimed at in order to promote user-friendly and environmentally sound chemicals, to reduce the consumption of chemicals and to reduce and (possibly) recycle the flows of waste:

reduction of raw material consumption (e.g. silver) in film production

realization of films the processing of which requires a reduced amount of developer, fixer and rinsing water

realization of films generating less waste

substituting conventional developers by environmentally sound developers

development of closed film processors with reduced consumption of chemicals, reduced emission and reduced amount of chemical waste

equipping the film processors with built-in chemical recycling units and silver recovery units

The above-mentioned trends can be noticed in Agfa's three business groups (i.e. Graphic systems, Technical Imaging Systems, and Photographic Products).

PART II: EDUCATION

3.	Are you av	wai	re of ar	ıy activ	vities in your	country d	esign	ed to educa	te the p	ubl	ic, students,
	workers, o	or	others	about	sustainable	chemistry	(e.g.	university	course	of	sustainable
	chemistry)	? _		(Ye	es or No)						

If yes, answer questions a-c below; otherwise, skip to question 4.

	1						
a. Who is responsible for such	b. In what form is this education	c. Who is the audience (e.g. university students, the public,					
activities (i.e. government,	provided (e.g. course on						
academia, industry)?	sustainable chemistry, text	workers, etc.)?					
	books, etc.)?						
	Australia						
	Environment Australia						
government	network of databases on the	industry, researchers, students,					
	Internet	& the public					
Belgium							
	Group Tessenderlo						
government, academia, &	public maps etc.	all students					
industry (all)							
	Belgium						
	Inspec Belgium N.V.						
FCN	weekly magazine	industry					
IWT (government)	monthly magazine	industry & universities					
industry	??? magazine (3 x open)	public					
	Belgium						
I I	Ministere de l'Emploi et du Trava	il					
industry - employers organize	short presentations	workers & those in the area					
the workers and often organize		wishing to participate					
an "open house" for those in the							
area as well							

	France		
	ADEME		
Ecoles d'ingenieurs	courses	university student	
University Centres Techniques	???	workers	
IFP - ENSPM	???	???	
	France INERIS	1	
academia (schools, colleges, universities)	courses	schoolchildren through college/university students	
industry (through the Responsible Care Program)	leaflets, courses, informational meetings	workers, public, & the media	
Trosponorer Cure Program)	France		
Instit	ute National de Recherche et de S	ecurite	
stages de formation de l'INRS	brochures, films, stages	medecins du travail, ingenieurs et techniciens de prevention	
	Germany	1	
	University of Bremen		
government & academia	textbook on structure activity	university students from	
	relations of chemicals	different disciplines	
academia	disciplinary lectures on chemicals	university students	
academia	graduate seminars on toxicological and ecotoxicological risk assessment of environmental chemicals and their metabolics	university students from different disciplines (including law students)	
	Germany, Niedersachsen		
Unive	rsity of Oldenburg, Organic Chen	nistry I	
academia	course on sustainable chemistry	students	
	Germany		
Max-P	lanck-Institut fur Kohlenforschun	ng (MPI)	
MPI	textbook on chemical synthesis in supercritical fluids (in preparation)	researchers & students	
Gesellschaft Deutscher	course on chemical synthesis in	researchers from industry &	
Chemiker (GDCh)	supercritical fluids	academia	
	Germany		
	Federal Environmental Agency		
industry (through the Responsible Care Program)	different public relations work concerning the activities of the chemical industry in Germany	the public	

	Italy ICS-UNIDO			
university	courses on chemical technology	university students		
	Italy			
	Abruzzo Settore Ecologia e Tutela	Ambiente		
ANPA	text books	workers & the public		
ENEA	courses, text books	workers & the public		
university	lectures, text books	university students		
	Italy a Industriale e dei Materiali Unive ionale per la Protezione dell' Amb	<u> </u>		
government, DCIM, Italian Chemistry Society	courses, meetings, workshops	university students, graduates, & local authorities		
ANPA	post-doctorate fellowship	post-doctorate students		
Consorzio Interuniversitar	Italy io Nazionale per la Scienza e tecno	ologia dei materiali (INSTM)		
academia	course on sustainable chemistry	university students		
Interuniversity C	Italy onsortium "Chemistry for the Env	vironment" (INCA)		
academia	courses on sustainable chemistry	university students		
INCA - EU TMR Programme (European Union Training and Mobility of Researchers Programme)	post-graduate summer school on green chemistry	post-doctorate students		
INCA	chemical technologies with low environment impact	post-doctorate students		
	Japan nstitute; Ministry of International nemical Engineers of Japan; Japan Japan Bio-Industry Association	Chemical Industry Association;		
	text books	workers & the public		
	courses, text books	workers & the public		
	lectures, text books	university students		
	courses, meetings, workshops	university students, graduates, &		
	post-doctorate fellowship	local authorities post-doctorate students		
	post-doctorate renowship	post-doctorate students		

	course on sustainable chemistry	university students
	courses on sustainable	university students
	chemistry	
	post-graduate summer school on green chemistry	post-doctorate students
	chemical technologies with low environment impact	post-doctorate students
	Japan	
Janan Chemical Innovation In	stitute; Ministry of International	Trade and Industry: Chemical
	of Chemical Engineers of Japan;	
	ciation; Japan bio-Industry Association	
academia	courses of lectures as a part of a	university & college students
academia	curriculum on environment	university & conege students
	related technology and science	
academia	•	iunian & canion high cahool
academia	courses of lectures as a part of a	junior & senior high school
	curriculum (at least 30 schools	students
1 . 0 . 1 .	in 1997)	
academia & industry	contests on essays on chemistry	junior & senior high school
	including environmental	students & teachers
	activities (more than 9,000	
	applicants annually since 1995)	
academia & industry	experiences in chemical	junior & senior high school
	laboratory program "Chemistry	students & teachers
	Makes Our Dreams Come True"	
	(environment related subject	
	included; 6,000 participants at	
	42 universities in 1997)	
academia & industry	open house and exposition of	elementary school children,
·	chemical laboratory program	parents, & citizens
	"Dream of Chemistry 21"	
	(environment related subjects	
	included; about 4,500 visitors in	
	1997)	
academia	environmental education as part	elementary school children
	of curriculum (at least 23	
	elementary schools)	
academia & industry	simultaneous nation-wide	elementary school children
and the same of the same of	survey on acid rain by	
	schoolchildren in Japan	
academia	local radio program on	citizens
uoudominu	environment (12 hours/year	
	since 1994)	
		
academia	nation-wide TV program on	citizens
academia	nation-wide TV program on environment by national	citizens

	Republic of Korea	
Ministry of Environment	and National Institute of Enviror	amontal Dasaarah (NIFD).
•	he Korean Chemical Society (KC	
NIER	textbook; study on Improvement	the public
	of Chemical Management	
	System; Handbook for Chemical	
	Safety	
KCS & academia	slogan and sticker (conducting a	university students & the public
	campaign for green chemistry	
	under the slogan "Green	
	Chemistry, Clean World"; part	
	of chemistry and chemical	
	engineering curriculum)	
	Switzerland	
	leral Institute of Technology (ETI	
academia	case studies concerning product	students
	and process design	
academia & industry	post-graduate courses	academia & industry
	United Kingdom	
	ICI PLC	
academia (University of York)	booklists and other materials;	both students aged 6-18 &
& industry (Chemical Industries	workshops and secondments for	teachers
Education Centre, University of	teachers	
York)		
	teaching materials from teachers	secondary schools
	relevant to national curriculum	
	United States	
	es Environmental Protection Agei	
National Pollution Prevention	supplemental reference	primarily university students,
Center at the University of	materials	also professional chemists
Michigan	all farms (taythooks	all audianaes (masfassional
cooperative agreement between	all forms (textbooks,	all audiences (professional
the American Chemical Society	supplemental materials, short courses, multimedia tools)	chemists, high school and
(ACS) & USEPA for green	courses, multimedia tools)	university students, the public)
chemistry education		
Partnership for Environmental	community college courses and	community college & technical
Technology Education (PETE), supported by academia,	workshops	college students
industry, & government Microscale Center at Merrimack	courses and laboratory	high school, community college
	courses and laboratory equipment on the microscale	high school, community college, & university students
College	1 1	& university students
Center for Science,	chemistry approach courses and laboratory	high school, community college,
Mathematics, and Technology	equipment on the small scale	& university students
Education (CSMATE) at	chemistry approach	
Colorado State University		

Carnegie Mellon University	courses, problem sets	university students
Scranton University	courses	university students
Howard University	seminars	university students
Georgetown University	seminars	university students

PART III: GOVERNMENT PROGRAMS

4. Please describe any government policy or programme designed to promote sustainable chemistry (this could include, for instance, establishing incentives or recognition activities which reward industry or the scientific community for accomplishments in sustainable chemistry).

Australia Environment Australia

There are no programs that specifically reward, or offer incentives for activities in the area of sustainable chemistry in Australia. The EnviroNET does, however, give scientific researchers, industry, and government an opportunity for activities in sustainable chemistry to be recognized.

Belgium Group Tessenderlo

European Development Programs and IWT programmes [no description given]

Belgium Ministere de l'Emploi et du Travail

[no description given - the Walloon Region can be consulted for specific information]

Belgium VITO-BAT centre

The BBT/EMIS project of the Flemish government aims at the distribution of information on cleaner technologies/techniques in industry in general, thus also in chemistry. For example, a BAT-sector study on the paint industry has been performed and the report of this study will be distributed to civil servants, industry, and consultants by means of brochures, oral information sessions, and the Internet.

Canada Environment Canada

Green chemistry is generally viewed by government in Canada in the context of pollution prevention. It is an integral part of the framework of the 1995 Canadian Federal Strategy for pollution prevention, and Environment Canada is exploring other options for promoting the concept of green chemistry as a pollution prevention tool. The Canadian Council of Ministers of the Environment (CCME), a federal-provincial body, has established an awards program to recognize innovation in a variety of areas, including cleaner production and process modifications (further details available on the Internet at http://www.ccme.ca/ccme/brochure.html).

France ADEME

ADEME solicits proposals on the theme of cleaner technologies from chemical industrialists (who can work with public research centers) and offers financial help to the best projects on this theme. In addition, ADEME awards each year the trophy of the cleaner technologies. The agency offers funds to finance some theses on pollution problems.

France INERIS

INERIS actively participates in technical programmes dedicated to three main areas: (1) prevention of technological risks (explosions, fires, spills) which could affect people, equipment, and the environment; (2) reduction of emissions polluting air, water, soils; and (3) risk assessment of products which could possibly affect human health.

France Ministry of Environment

Two official eco-labels, NF Environment and the European eco-label, are available and are delivered by l'Association Française de Normalisation (AFNOR). Criteria are defined for the different types of products. Paints and detergents are examples of such products. Every two years, an eco-product award is given by l'Assemblee des Chambres Française de Commerce et d'Industrie (ACFCI).

Germany, Niedersachsen University of Oldenburg, Organic Chemistry I

Academia programs in sustainable chemistry are not supported or rewarded by the government of Niedersachsen, Germany. At best, the initiatives of academic researchers and teachers are tolerated unless they ask for financial or institutional support. Funding of DFG or BMBF is troublesome in that area. The installation of new governmental programs is by far too time consuming (years) and even impossible out of the mainstream.

Germany Max-Planck-Institut fur Kohlenforschung (MPI)

No specific awards are available, but limited financial support is possible for small projects through the programmes listed under Part II (research).

Germany German Aerospace Center, Project Management; Organisation on behalf of the Federal Ministry of Education, Research, and Technology

Within the framework of the promotional programme "Research for the Environment - Programme of the Federal Government Germany", collaborative projects between scientific and industrial sectors are supported to develop solutions to problems.

Germany Federal Environmental Agency

The idea of sustainable chemistry is presented in a number of product requirements for the German "Blue Angel" environmental label. Labeling with the "Blue Angel" increases sales of the labeled products. Product requirements are added in English and a list of applicants in German.

Italy

International Union of Pure and Applied Chemistry (IUPAC); Working Party on Reaction Pathways and Processes in Green Chemistry; IUPAC Physical Organic Chemistry Commission III.2

A new project will point out and examine new organic and physical organic industrial pathways for the chemical industry, and the impact of new products and processes on the environment. It is among the first to address the new area of green chemistry research.

Each step taken towards the creation of a policy for sustainable development will have to be clearly indicated, and if necessary, listed by objectives (i.e. elimination of chlorine derivatives, atom economy in synthesis, catalysis, biocatalysis, replacement of organic solvents, oxidation reactions, recycling, etc.). The project will have to be carried out in collaboration with the IUPAC Environmental Division and will be joined and followed by many initiatives, such as promotion and evaluation of new curricula and courses in environmental organic chemistry in education and training at the academical level.

The results of the project will be reported at IUPAC international meetings and in publications. A book series related to new chemical processes and reactions which better correspond to the environmental demand may well match with the purpose of the diffusion of information within the whole scientific community.

Italy ICS-UNIDO

The Italian Ministry for Foreign Affairs is financing a project, International Center for Science and High Technology, which is an autonomous body of ICS-UNIDO. The aim of this project is to transfer know-how on technologies to developing countries. Particular programs are dedicated to clean chemical technologies evaluation and overview of remediation technologies.

Italy Dipartimento di Chimica Industriale e dei Materiali Universita di Bologna (DCIM) Agenzia Nazionale per la protezione dell' Ambiente (ANPA)

Recognition of research groups (university and industry) working on sustainable chemistry, to promote synergism and common projects.

Italy Interuniversity Consortium "Chemistry for the Environment" (INCA)

National Research Program for Chemistry, funded by Research Ministry for Chemistry for Quality Life; National Research Program for the Environment, funded by Research Ministry [no description given].

Italy Regione Abruzzo Settore Ecologia e Tutela Ambiente

Recently the Italian government published a law which provides incentives for use of solar energy for heating buildings. This may be considered a sustainable chemistry activity on energy sources.

Japan

Japan Chemical Innovation Institute; Ministry of International Trade and Industry; Chemical Society of Japan; Society of Chemical Engineers of Japan; Japan Chemical Industry Association; Japan Bio-Industry Association

- A. (Response 1)
 - 1. Tax incentives
 - a. Taxation program/special depreciation program for the application of new technologies for the reduction or replacement of specified chemicals, such as chlorofluorocarbon compounds.
 - b. Taxation program to promote development of new technologies for energy reduction or recycling of specified chemicals.

2. Awards

There is only one award specific to sustainable chemistry activities so far, but many environmentally-related technologies have been included in awards by the Academic Society and the Industry Associations, and the number is increasing.

B. (Response 2)

1. Annual Blue Planet Prize

Awards for activities sponsored by Asahi Glass Foundation. The awards cover a wide range of scientific activities. Among them are the Blue Planet Prize, about \$350,000 annually, which has been given to contributors to environment, world-wide, since 1991.

C. (Response 3)

1. Annual Awards for New Chemical Technology

(The Chemical Society of Japan)

2. Annual Awards for New Chemical Engineering Process

(Japan Chemical Engineering Association)

3. Annual Awards for New Chemical Process and Products

(Japan Chemical Industry Association)

Republic of Korea

Ministry of Environment and National Institute of Environmental Research (NIER); The Korean Chemical Society (KCS)

The Toxics Release Inventory (TRI) system has been introduced, and a pilot project for the petroleum refinery industry will be implemented. In addition, the Designation of Environmentally Friendly Business Management and Eco-Labeling programs have been implemented.

1. Encouraging Environmentally Friendly Business Management

This program has been underway since 1995. Its purpose is to induce industry to take environmental factors into consideration throughout the entire life-cycle of products - from production and consumption to disposal. If designated by the Ministry of Environment as an environmentally friendly business, the company receives benefits, such as exemption from inspections periodically conducted by local governments or regional environmental offices and favorable conditions when borrowing to finance anti-pollution facilities.

2. Eco-Mark program (Eco-Labeling)

The government introduced the Eco-Labeling program in April 1992. Twenty-three items consisting of recycled goods and low-pollution goods are awarded the Eco-Label mark. Quality recycled goods bearing the Eco-Mark are given priority in purchases by government organizations, tax benefits and financial support.

Sweden National Board for Technical and Industrial Development (NUTEK)

1. The Nutek programme Environmentally Sustainable Surface Treatment

The Environmentally Sustainable Surface Treatment program focuses on environmentally benign technologies for the surface treatment industry. The program is a collaboration between NUTEK, research institutes, academic institutions and industry. Participating companies are supposed to finance 50% of project costs. The main focus of the program is:

1994-1997 low temperature powder coating and Cd- and Cr-free processes

SME-orientated; simple solutions for small companies; project examples include phosphate processes, recovery of heavy metals from process water, general information on surface treatment technology

2. NUTEK Competens Centre for Surfactants Based on Natural Products (SNAP)

The centre is based at the Royal Institute of Technology (KTH) and is a collaboration between NUTEK, KTH, and industry. The main goal of the centre is to build, from an industrial need, a long-term knowledge and experience regarding new environmentally safe surfactants derived, entirely or partly, from natural products.

3. NUTEK Competens Centre for Amphiphilic Polymers from Renewable Resources (CAP)

The centre is based at Lund University (LU) and is based on a three-party agreement between NUTEK, LU, and industry. The overall long-term objectives of the centre are to carry out fundamental research focused on the preparation and properties of amphiphilic polymers, aiming at the utilization of renewable resources such as cellulose and starch.

United Kingdom ICI PLC

Enquiries at the Department of Trade and Industry failed to identify any explicit policy or programs focused on promoting sustainable chemistry. The following programmes may indirectly promote and reward it:

- 1. Queen's Award from Environmental Achievement
- 2. Environmental Technologies Best Practice Programme

encourages technology transfer leading to waste minimization

3. Foresight challenge

As a professional body, the Royal Academy of Engineering has appointed four chemists active in the area of "sustainable chemistry" to Clean Technology Research Fellowships.

United States United States Environmental Protection Agency (USEPA)

1. The U.S. Environmental Protection Agency's Green Chemistry Program

The U.S. Environmental Protection Agency's Green Chemistry Program fosters the research, development, and implementation of innovative chemical technologies that accomplish pollution prevention in both a scientifically-sound and cost-effective manner. EPA's Green Chemistry Program recognizes and promotes chemical technologies that reduce or eliminate the use or generation of hazardous substances during the design, manufacture, and use of chemical products and processes and that have broad application in industry. More specifically, the Green Chemistry Program supports fundamental research in the area of environmentally benign chemistry as well as a variety of educational activities, international activities, conferences and meetings, and tool development, all through voluntary partnerships with academia, industry, and other government agencies.

2. Presidential Green Chemistry Challenge

Part of EPA's Green Chemistry Program, the Presidential Green Chemistry Challenge, was announced by President Clinton on March 16, 1995 as part of the Reinventing Environmental Regulations Initiative to promote pollution prevention and industrial ecology through a new EPA Design for the Environment partnership with the chemical industry. Through a highly visible awards program, the Presidential Green Chemistry Challenge recognizes innovative research, development, and implementation of green chemistry technologies by academia, industry, and government. Partnering organizations represent academia, industry, other government agencies, scientific societies, trade organizations, national laboratories, and research centers.

3. State of Massachusetts Green Chemistry Bill

The State of Massachusetts Green Chemistry Bill, if passed, will provide tax incentives to industry for the research, development, and implementation of green chemistry technologies.

EniChem Italy, France, United Kingdom, Germany, Belgium, Hungary, United States

National Research Program for Chemistry, funded by Research Ministry for Chemistry for quality life; National Research Program for Environment, funded by Research Ministry [no description given]

PART IV: INFORMATION COLLECTION/DISSEMINATION ACTIVITIES

5. Are you aware of any mechanisms for identifying on-going sustainable chemistry activities in your country (e.g. a survey)? (Yes or No) If yes, please describe

Australia Environment Australia

EnviroNET is a network of databases that are designed to link people with the latest research on environmental initiatives. This network addresses the environment protection needs of the community at different levels: education, research and development, environmental technologies, and industry expertise. EnviroNET Australia has, since its launch in December 1995, generated world-wide interest from government, business, industrial, scientific and academic organizations and is being accessed over 20,000 times each month.

The information on the EnviroNET Australia network was collected by the Environment Protection Group of the Federal Environment Department in partnership with industry stakeholders. These include the CRC for Waste Management and Pollution Control, the Environment Industry Development Network, the Environment Management Industry Association of Australia, the National Science TAFE Network, and the University of Queensland.

Because not everyone has access to the Internet, the Department of the Environment has worked with the Environment Management Industry Association of Australia to set up alternative access by providing information on environment protection solutions by phone Australia-wide.

France ADEME

ADEME carries out surveys on pollution problems in the chemical sector to identify the existing process to reduce the pollution.

France INERIS

Activities coordinated by the French professional association of the chemical industry (UIC) promotes the Responsible Care approach, the Product Stewardship approach, and the managerial approach in health, safety, and the environment.

Germany University of Bremen

Formal and informal contacts have been established with universities and scientific institutions in Germany and other countries.

Germany, Niedersachsen University of Oldenburg, Organic Chemistry I

Waste-free techniques of chemical production are being developed in almost unsupported but pioneering academic institutions by gas/solid- and solid/solid-reactions that give 100% yield. These do not find reasonable support for some strange reasons in Germany, despite their unbeatable environmental benefit. They are thus only published in scientific journals or in the patent literature (German) and are presented in lectures at international conferences. Further information is available in the Internet.

Germany Max-Planck-Institut fur Kohlenforschung (MPI)

There are no specific mechanisms or general information systems on chemical research.

Germany German Aerospace Center, Project Management; Organisation on behalf of the Federal Ministry of Education, Research, and Technology

A survey on "Product and Production Integrated Environmental Protection at the Chemical Industry" was conducted by the Federal Ministry of Education, Science, Research, and Technology and published by VDI - Technologiezentrum (Physikalische Technologien, Graf-Recke-Str. 84, D-40239 Dusseldorf).

Germany Fachgruppe Umweltchemie und Okotoxikologie Gesellschaft Deutscher Chemiker

The working group "Resource and Environment Savings Synthesis" of the professional group "Environmental Chemistry and Ecotoxicology" of the Society of German Chemists was founded in November 1997. The programme is similar to that of the USEPA for green chemistry. The working plan is published in the newspaper of the professional group.

Italy ICS-UNIDO

ICS-UNIDO is currently working on a global survey of catalytic processes and chemical technologies, focusing on their environmental impact and on guidelines on how to transform existing technologies to clean ones.

Italy

Dipartimento di Chimica Industriale e dei Materiali Universita di Bologna - (DCIM) Agenzia Nazionale per la Protezione dell' Ambiente (ANPA)

There are on-going collaborations between ANPA and INCA, ANPA and DCIM, and there is activity within the Environmental Division of the Italian Chemistry Society.

Italy

INSTM (Consorzio Interuniversitario Nazionale per la Scienza e tecnologia dei materiali)

The consortium Interuniversitario "La Chimica per l'Ambiente" should be better informed.

Italy Regione Abruzzo Settore Ecologia e Tutela Ambiente

In Italy there are Eolic plants to produce electricity.

Japan

Japan Chemical Innovation Institute; Ministry of International Trade and Industry; Chemical Society of Japan; Society of Chemical Engineers of Japan; Japan Chemical Industry Association; Japan Bio-Industry Association

There is no established local or nation-wide mechanism for promoting sustainable chemistry activities. The Japan Chemical Innovation Institute intends to include the sustainable chemistry activity as one of its subjects to work on.

For the moment, the offices listed below can respond to inquiries or questions relating to sustainable activities in their respective area.

1) Japan Chemical Innovation Institute

Fax: +81-3-5282-5272, Attention: Akira Kanai

E-mail kanai@jcii.or.jp

2) Ministry of International Trade and Industry Fax: +81-3-3501-0196, Attention: Hisao Ida

3) Chemical Society of Japan

Fax: +81-1-3292-6318, Attention: Takeshi Tomura

4) Japan Chemical Engineering Association

Fax: +81-3-3943-3530, Attention: Katsuhiko Takaya

5) Japan Chemical Industry Association

Fax: +81-3-3580-0764, Attention: Keiichi Torii

6) Japan Bio-Industry Association

Fax: +81-3-5541-2737, Attention: Atsushi Hirano

Republic of Korea Ministry of Environment and National Institute of Environmental Research (NIER); The Korean Chemical Society (KCS)

When deciding on research projects as mentioned in Part II (research), the government has encouraged industry and academia to participate in seeking useful research projects. This process has been conducted by the Ministry of Environment and the NIER.

United Kingdom ICI PLC

The Royal Society of Chemistry (RSC) is planning to launch a green chemistry network later this year which is proposed to include a national database on green chemistry linked to other overseas networks via the RSC Web site.

It should be noted that much chemistry not describing itself as sustainable or green, and not explicitly targeted at a sustainable chemistry objective, will in fact make possible an improvement in the environmental impact of a product or process. For this reason, a broad general chemistry-based search is needed to maximize coverage of sustainable chemistry activities.

United States United States Environmental Protection Agency (USEPA)

1. EPA's Green Chemistry Program

EPA's Green Chemistry Program and its partners continually identify green chemistry activities in the United States through its various program activities, in particular through its educational activities, grant programs, and the Presidential Green Chemistry Challenge.

2. The Green Chemistry Institute

The Green Chemistry Institute and its partners continually identify green chemistry activities in the United States through its various program activities, in particular through its grant programs.

6.	Are you aware of any databases	in your	country	which	contain	technical	information	on
	sustainable chemistry projects?		_ (Yes or	No)				

Australia Environment Australia

EnviroNET as described above in Part IV, #5.

Belgium VITO - BAT centre

The BBT/EMS database contains information on cleaner technologies in general and/or per industrial sector.

France ADEME

ADEME is working on a database collecting all non-confidential data available in ADEME on air pollution and wastes that are generated by the chemical sector.

France INERIS

Technical information on sustainable chemistry projects exists at the UIC organization but may not be in database form.

Germany University of Oldenburg, Organic Chemistry I

UFORDAT and ULIDAT include relevant work.

Germany Max-Planck-Institut fur Kohlenforschung (MPI)

There are specific databases or general information systems on chemical research.

Italy ICS-UNIDO

The outputs of the survey indicated in Part IV, #5 will be implemented on the web page of ICS-UNIDO (http://www.ics.trieste.it/).

Italy

INSTM (Consorzio Interuniversitario Nazionale per la Scienza e tecnologia dei materiali)

The consortium Interuniversitario "La Chimica per l'Ambiente" should be better informed.

Italy Interuniversity Consortium "Chemistry for the Environment" (INCA)

INCA, ANPA, ENEA (Environment Department), CNR (Consulting National Committee for Environment and Habital Sciences and Technologies) [no description given]

Japan

Japan Chemical Innovation Institute; Ministry of International Trade and Industry; Chemical Society of Japan; Society of Chemical Engineers of Japan; Japan Chemical Industry Association; Japan Bio-Industry Association

There is no centralized database on sustainable chemistry projects. Databases for specified areas exist. The URL for one is given below.

1. Database of Super Critical Fluid: http://www.aist.go.jp/RIODB/scf/

Republic of Korea Ministry of Environment and National Institute of Environmental Research (NIER); The Korean Chemical Society (KCS)

Databases exist but are not directly related to sustainable chemistry. The URLs for two of these are given below.

- 1. Integrated Chemical Safety Information DB, DB on the Circulation of Chemicals: http://www.nier.go.kr/krptc/krptc.html
- 2. KCS DB: http://www.kcsnet.or.kr/publi/publications.html

United Kingdom ICI PLC

- 1. BEST: British Expertise in Science and Technology
- 2. CRIB: Current research in Britain
- 3. database of projects funded by the UK Research Council: www.oaklands.co.uk
- 4. ACTIN: Alternative Crops Technology Interaction network
- 5. and possibly SORIS: Specialised Organics Information Service
- 6. CORDIS Projects Database and EUREKA Database (operated at the European level)

United States United State Environmental Protection Agency (USEPA)

- 1. EPA's Green Chemistry Program keeps databases of technical information on green chemistry activities collected through its various program activities, in particular through its grant programs and the Presidential Green Chemistry Challenge. EPA's Green Chemistry Program is also currently developing a "Green Chemistry Expert System."
- 2. NSF, DOE, and other federal government agencies also keep databases of technical information on green chemistry activities collected primarily through their grant programs.
- 7. How is information on sustainable chemistry activities made available to the public? (If there are Internet Web sites associated with sustainable chemistry activities, please provide the URL address.)

Australia Environment Australia

- 1. EnviroNET: <www.environment.gove.au/net/environet.html>
- 2. EnviroLink (information on environment protection solutions is available by phone Australia-wide via a Freecall: 1 800 500 289)
- 3. Commonwealth of Australian Chemical Gazette

Belgium VITO - BAT centre

1. BBT/EMIS: http://www.vito.be/emis/bbt/kennis.htm

Canada Environment Canada

1. CCME: http://www.ccme.ca/ccme/brochure.html

France ADEME

ADEME informs the public on these programmes in a paper "Lettre de l'ADEME" and in other French reviews.

France INERIS

[no description given - the UIC organization can be consulted for specific information]

Germany, Niedersachsen University of Oldenburg, Organic Chemistry I

- 1. Internet Web sites (http://kaupp.chemie.uni-oldenburg.de)
- 2. regular publications
- 3. lectures on conferences

Germany Max-Planck-Institut fur Kohlenforschung (MPI)

Responder is not aware of any specific advertisements/publications.

Germany German Aerospace Center, Project Management; Organisation on behalf of the Federal Ministry of Education, Research, and Technology

- 1. Selected projects are available on Internet Web sites (http://www.dir.de/ut/uthome.htm)
- 2. Further information (final reports of projects) are available at Universitatobibliothek Hannover, Technische Informationsbibliothek (TIB), Welfengarten 1B, D-30167 Hannover

Germany Fachgruppe Umweltchemie und Okotoxikologie Gesellschaft Deutscher Chemiker

1. Information about the working group "Resource and Environment Saving Synthesis" can be obtained from the Internet (http://www.ta-bs.de/institute/oekochem/Ak-umweltchemie); a printout from the Internet and a paper outlining the principal positions in German language are added

Italy International Union of Pure and Applied Chemistry (IUPAC)

1. IUPAC: http://www.chem.qmw.ac.uk/iupac/iupac.html

Italy ICS-UNIDO

- 1. See Part IV, #6
- 2. Organization of ICS-UNIDO training courses and workshops in various developing countries

Italy

Dipartimento di Chimica Industriale e dei Materiali Universita di Bologna - (DCIM) Agenzia Nazionale per la Protezione dell' Ambiente (ANPA)

1. Technical reports or information available on request

Italy

Interuniversity Consortium "Chemistry for the Environment" (INCA)

- INCA: http://www.unive.it/inca
 ENEA: http://www.sede.enea.it
- 3. CNR: http://www.cnr.it

Italy Regione Abruzzo Settore Ecologia e Tutela Ambiente

1. Information is made available to the public by meetings and text books (there are no Internet Web sites)

Japan

Japan Chemical Innovation Institute; Ministry of International Trade and Industry; Chemical Society of Japan; Society of Chemical Engineers of Japan; Japan Chemical Industry Association; Japan Bio-Industry Association

- 1. Internet Web sites including Information on Safety of Chemical Products: http://www.jcia-net.or.jp
- 2) Publications including Annual Report on Responsible Care Activity in Japan (Japan Responsible Care Association)
- 3) Open courses including Courses for Local Public Administrators (with participants of about 500 annually)

Republic of Korea Ministry of Environment and National Institute of Environmental Research (NIER); The Korean Chemical Society (KCS)

- 1. Internet Web site: http://www.nier/go.kr/krptc/krptc.html
- 2. KCS's web site on sustainable chemistry: http://www.kcsnet.or.kr/green/green.html>

Sweden National Board for Technical and Industrial Development (NUTEK)

Information on sustainable chemistry is made available through dissemination activities which are mandatory for projects in NUTEKs program. Other information sources are the web sites of the academic institutions, the research institutes, and NUTEK.

United Kingdom ICI PLC

- 1. ACTIN: http://www.actin.co.uk
- 2. Research Councils: http://www.bbsrc.ac.uk, http://www.nerc.ac.uk
- 3. Technology Foresight Programme (chemicals panel); Natural Resources and the Environment Panel (materials panel): http://www.foresight.gov.uk; Chemical Societies Network: http://www.dti.gov.uk/ost/link; Institute of Applied Catalysis: http://www.atc.org.uk; Sustech: http://www.cefic.be/sustech/

United States United States Environmental Protection Agency (USEPA)

- 1. conference, symposia, workshops, and other meetings
- 2. mailings
- 3. Internet Web sites; primary sites: http://www.epa.gov/greenchemsitry,
 - http://www.nsf.gov/geo/egch/envresop.htm,
 - http://www.acs.org/meetings/gcec98.htm">,
 - http://www.lanl.gov/Internal/projects/green/index.html,
 - http://www.grc.uri.edu/programs/1998/green.htm

8. Please list any meetings, conferences or symposia on sustainable chemistry that are planned or have recently been held in your country on the subject of sustainable chemistry.

	Australia		
	Environment Australia		
Polymers of Low Concern	28 April 1998	Megan Smith	
		Chemical Assessment Division	
Focus Group	29 May 1998	NOHSC	
		P.O. Box 58	
		Sydney NSW 2001	
		Australia	
	Belgium Inspec Belgium N.V.		
NAWAROS 98	8-9 June 1998	Tracey Murray	
		IRC Niedersachsen/Sachsen-	
		Anholt	
		Gustav-Adolf-Strasse 23	
		39106 Magdeburg	
		Germany	
		Tel: 49 391 671.85.33	
		Fax: 49 391 671.12.13	
		E-mail: tti-irc.md@I-online.de	
	France INERIS		
Responsible Care and	17 June 1998	UIC	
Management			
	Germany		
	University of Bremen		
Workshop on reliability of QSAR	1994	Fastorff (See Below)	
Expert meeting on the future of	October 1996	M. Wolcke	
sustainable chemistry		Federal Institute of Occupational	
•		Safety and Health	
	Germany		
Max-Planck-Institut fur Kohlenforschung (MPI)			
OMCOS G	20-25 July 1997	(general aspects of catalysis in chemical synthesis)	
12th European Symposium on	29 August - 2 September 1998	(includes a section on 'new	
Fluorine Chemistry	2) August - 2 September 1996	solvents')	
31. Jahrestreffen deutscher	March 1998	(general aspects of catalysis in	
Katalytiker		chemical synthesis)	

	Germany	
9 11	Okotoxikologie Gesellschaft De	
Wege und Beitrage der Chemie zu Sustainable Development	3-4 November 1997 Heidelberg, Jahrestagung der Fachgr. Umweltchemie u. Okotoxikologie	Vorsitzender der Fachgruppe, Professor Dr. E. Bayer, siehe auch Presseerklarung der GD Ch (beigefugt)
Umwelt und Chemie- Innovationen und Produktdesign	27-30 September 1998 Karlsruhe	Gesellschaft Deutsher Chemiker, Dr. Behret
Umweltschonende Synthesen; gemeinsame Tagung der Liebig- Vereinigung u. Der Fachgruppe Umweltchemie u. Okotoxikologie	geplant fur March 1999 in Tubingen	Professor Dr. E. Bayer
	Italy	
	Union of Pure and Applied Cher	mistry (IUPAC)
General Conference of IUPAC Berlin	September 1999	
	Italy ICS-UNIDO	
Trends in Catalysis in Industrial Application	27-29 April 1998 Trieste E.G.M.	Prof. S. Miertus (Secreteriat: M. Varvesi) ICS-UNIDO Tel: 39 40 922 8116
Environmental Pollution and BATEV in Remediation	19-21 March 1998 Trieste E.G.M.	Prof. S. Miertus (Secreteriat: M. Varvesi) ICS-UNIDO Tel: 39 40 9228116 Fax: 39 40 9228115
Forum for the Diffusion of Environmental Plastics	16-18 April 1998 Trieste E.G.M.	Prof. S. Miertus (Secreteriat: M. Varvesi) ICS-UNIDO Tel: 39 40 9228116 Fax: 39 40 9228115
Remediation Technologies: New Trends and Tools For Soil Decontamination	20-25 July 1998 Poland T.C.	Prof. S. Miertus (Secreteriat: M. Varvesi) ICS-UNIDO Tel: 39 40 9228116 Fax: 39 40 9228115
New Catalytic Systems and Processes Applicable to Small and Medium Enterprises - BATEV	28 September - 3 October 1998 Slovak Republic Workshop	Prof. S. Miertus (Secretariat: M. Varvesi) ICS-UNIDO Tel: 39 40 9228116 Fax: 39 40 9228115

	Italy	
Dipartimento di Chimica	a Industriale e dei Materiali Univ	ersita di Bologna (DCIM)
	onale per la Protezione dell'Amb	
Environmental Chemistry Third	17-20 June 1998	Prof. A. RIVA
Annual Meeting		Tel: 39 051 6443681
		Fax: 39 051 6443681
RICICLA 98	September 1998	Prof. L. MORSELLI
		Tel: 39 051 6443668
		Fax: 39 051 6443668
National School on Waste	September 1998	Prof. A. TATICCHI
Management		University of Perugia
		Tel: 39 075 5855537
	Italy	
Consorzio Interuniversitari	o Nazionale per la Scienza e tecn	ologia dei Materiali (INSTM)
1 Convegno Nazionale sulla	April 97	INSTM
Scienza e Tecnologia dei		
Materiali		
Tecnologie Chimiche	June 97	SCI - Divisione chimica
compatibili		Industriale Gruppo
_		Interdivisionale di catalisi
Interuniversity Co	Italy onsortium "Chemistry for the En	vironment" (INCA)
"The first National Congress of	26-28 February 1997	http://www.unive.it/inca
the Interuniversity Consortium -	Ferrara, Italy	
Chemistry for the Environment"		
International Conference	28 September - 1 October 1997	http://www.unive.it/inca
"Green Chemistry: Challenging	Venice, Italy	
Perspectives"		
The first post-graduate Summer	29 August - 7 September 1998	http://www.unive.it/inca
School on Green Chemistry	Venice, Italy	
	Japan	
=	stitute; Ministry of International	Trade and Industry; Chemical Chemical Industry Association;
society of Sapan, Society of Che	Japan Bio-Industry Association	
Annual Meeting of the Chemical	14-19 September 1998	Ehime University, Matsuyama-
Society of Japan Symposium	17-17 September 1770	Shi, Ehime-ken
"Chemistry under Critical		Siii, Liiiiie Roii
Reaction Conditions"		
Symposium on Development of		
Technologies for Chemical		
Process of Next Generation		
Seminar on Risk Assessment	annual	industry participants
	amuai	industry participants
System		

	Republic of Korea	
•		Environmental Research (NIER);
1998 Symposium on Operation	the Korean Chemical Society 2 June 1998	Risk Assessment Research
of Environment Day (Focusing		Division - NIER
on Risk Assessment and		
Management)		
Workshop on Green Chemistry	23-24 October 1998	KCS
N. (1. 1. D. 1. 1.	Sweden	
	or Technical and Industrial	Development (NUTEK)
Project conference on	planned for fall 1998	
sustainable surface treatment		
Syring For	Switzerland	er (ETH Zunich)
	leral Institute of Technolog	
R'99 (4th World Congress)	2-5 Feb 1999	Flan Bahle Tel: 71 1 386 4444
Recovery, Recycling, Re????		
R95, R97		Flan Bahle
IED Commiss Special Wests	1000	Tel: 71 1 386 4444 Inter Environ????
IEB Geneva Special Waste	1990	
	TJ24- 1 TZ 1	61, ???, CH 1208 Geneva
	United Kingdom ICI PLC	
Gordon Conference on Green	July 1997	Prof. James Clark
Chemistry		University of York
Organic Electrochemistry:	April 1998	Dr. J. Hendkovic GSF
Moving Towards Clean and		
Selective Synthesis		
7th International Symposium:	July 1998	Dr. John Gibson
The Activation of Oxygen and		Royal Society of Chemistry
Homogeneous Catalytic		
Oxidation		
•		which will lead to sustainable chemistry,
but which are not explicitly identi-	<u> </u>	ces devoted to sustainable chemistry
	United States	
United State	es Environmental Protection	on Agency (USEPA)
	1998	
1998 SETAC Conference: Green	November 1998	(Green Chemistry session;
Chemistry Session		Green Chemistry - Designing
-		Chemical Products and
		Processes for the Environment
		presentation)
1998 Gordon Conference on	16-21 August 1998	William Tumas
Green Chemistry	New Hampshire	Los Alamos National
-	_	Laboratory

15th Biennial Conference on	9-13 August 1998	(Green Chemistry session;
Chemical Education	University of Waterloo,	Green Chemistry - A New
	Waterloo, Ontario, Canada	Approach to Pollution
		Prevention presentation)
2nd National Green Chemistry	30 June - 2 July 1998	Paul T. Anastas
& Engineering Conference	Washington, DC	USEPA
1998 Micro Scale Chemistry	15-19 June 1998	
Workshop	Merrimack College	
	North Andover, MA	
1998 Small Scale Chemistry	15-26 June 1998	
Workshop	Colorado State University	
	Fort Collins, CO	
NETI Workshop	11-12 June 1998	
	University of Massachusetts	
	Amherst, MA	
LANL Workshop	April 1998	
Central North Carolina ACS	23 April 1998	(Green Chemistry - Designing
Section Meeting	University of North Carolina,	Chemical Products and
	Greensboro, Greensboro, NC	Processes for the Environment
		presentation)
Continuing Education	18 April 1998	(Green Chemistry - Designing
Committees of the Society for	Pittsburgh, PA	Chemical Products and
Analytical Chemists of		Processes for the Environment
Pittsburgh and the Spectroscopy		presentation)
Society of Pittsburgh		
(symposium on Pollution		
Prevention in the Chemistry		
Laboratory)		
215 th American Chemical	29 March - 2 April 1998	(The Presidential Green
Society National Meeting:	Dallas, TX	Chemistry Challenge
		symposium; The Presidential
		Green Chemistry Challenge
1000 71 1 7 7	2.7.1.1.000	exhibit)
1998 Pittsburgh Conference:	2-5 March 1998	(The Presidential Green
	New Orleans, LA	Chemistry Challenge exhibit)
	1997	
Florida Environmental	2-6 December 1997	
Conference		
Pollution Prevention - Green	29 October 1997	
Chemistry for Chemical and	Rice University	
Petroleum Refining Industries	Houston, TX	
Conference		
EPA Pollution Prevention -	17-19 November 1997	
Green Manufacturing	Atlanta, GA	
Conference for Industry and		
Business		

Annual CCR Meeting	27-30 September 1997	
	St. Louis, MO	
214 th American Chemical	September, 1997	(The Presidential Green
Society National Meeting	Las Vegas, NV	Chemistry Challenge exhibit)
Gordon Conference on	10-15 August 1997	(Clean Chemistry in Structured
Supermolecules and Assemblies	Newport, RI	Systems session)
1st National Green Chemistry &	23-25 June 1997	
Engineering Conference	Washington, DC	
1997 Micro Scale Chemistry	17 June 1997	
Workshop	Merrimack College	
	North Andover, MA	
Small Scale Chemistry	2-4 June 1997	
Workshop	Colorado State University	
	Fort Collins, CO	
213 th American Chemical	13-17 April 1997	(Green
Society National Meeting:	San Francisco, CA	Chemistry/Environmentally
		Sustainable Manufacture as a
		Competitive Advantage
		symposium; The Presidential
		Green Chemistry Challenge
		exhibit)

9. Who can be contacted for more information concerning this survey?

AUSTRALIA

Environment Australia

Name: Mr. Gareth Rees

Assistant Director

Address: International Chemicals and Scheduled Waste Section

Chemicals and the Environment Branch

Environment Australia

P.O. Box E305 Kingston ACT 2604

Australia

Telephone: 61 2 6274 1516 Fax: 61 2 6274 1610 E-Mail: *Not provided.*

BELGIUM

Group Tessenderlo

Name: Not provided.
Address: Not provided.
Telephone: Not provided.
Fax: Not provided.
E-Mail: Not provided.

Inspec Belgium N.V.

Name: Decadt Ghislain

Address: Njeune Neg 1 Haven 1053

8-2070 Zwjnjrecht

Belgium

Telephone: 00 32 3 2509279 Fax: 00 32 3 2509072

E-Mail: ghislain.decadt@ispec.be

Shell Research SA

Name: J.A.N. Scott

Address: Shell Research SA

Ave Jean Monnet 1

B-1348 Louvain-la-Neuve

Belgium

Telephone: 00 32 10 477 255 Fax: 00 32 10 477 219

E-Mail: j.scott@msmail.satcllln.simis.com

Agfa-Gevaert N.V.

Name: Peter Verschave Address: Agfa Gevaert N.V.

> Septestraat 27 2640 Mortsel Belgium

Telephone: 3 444 3788 Fax: 03 444 3787

E-Mail: verschave@twi.agfa.be

Ministere de l'Emploi et du Travail

Name: Not provided.
Address: Not provided.
Telephone: Not provided.
Fax: Not provided.
E-Mail: Not provided.

VITO - BAT centre

Name: VITO - Mr. DYKMANS

Address: Boerentang 200

2400 MOL Belgium

Telephone: 014 33 55 11 Fax: Not provided. E-Mail: Not provided.

CANADA

Environment Canada

Name: Ruth Brydon

Address: Commercial Chemicals Evaluation Branch

Environment Canada

Place Vincent Massey, 14th Floor

351 St. Joseph Blvd. Hull, Quebec, K1A OH3

819 997 7588 Telephone: Fax: 819 953 4936

E-Mail: ruth.brydon@ec.gc.ca

FRANCE

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IWT - [not given]
BBT/EMS - [not given]

CANADA

CCME - The Canadian Council of Ministers of the Environment

FRANCE

ACFCI - l'Assemble des Chambres Française de Commerce et d'Industrie

ADEME - [not given]

AFNOR - l'Association Française de Normalisation

CNRS - [not given]
IFP - ENSPM - [not given]
INERIS - [not given]

INRS - Institute National de Recherche et de Securite

UIC - (French professional association of the chemical industry)

GERMANY

BMBF - [not given]

DBU - Deutsche Bundesstiftung Umwelt (German Federal Foundatin Environment)

DFG - Deutsche Forschungs-gemeinschaft GD Ch - Gesellschaft Deutscher Chemiker

MPI - Max-Planck-Institut fur Kohlenforschung

ITALY

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ARPAT - Tuscan Environmental Protecting Agency
CNR - Consiglio Nazionale delle Ricerche

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INCA /EU TMR - Interuniversity Consortium "Chemistry for the Environment"/European Union

Training and Mobility of Researchers Programme

INSTM - Consorzio Interuniversitario Nazionale per la Scienza e tecnologia dei materiali

MURST - Ministry of University, Research, and Technology

RECAM - [not given]

JAPAN

REPUBLIC OF KOREA

NIER - National Institute of Environmental Research;

KCS - Korean Chemical SocietyTRI - Toxics Release Inventory

SWEDEN

KTH - Royal Institute of Technology

LU - Lund University

NUTEK - National Board for Technical and Industrial Development

SNAP - NUTEK Competens Centre for Surfactants Based on Natural Products

CAP - NUTEK Competens Centre for Amphiphilic Polymers from Renewable Resources

SWITZERLAND

ETH - Swiss Federal Institute of Technology

UNITED KINGDOM

BBSRC - Biotechnology and Biological Sciences Research Council

DTI - Department of Trade and Industry

EPSRC - Engineering and Physical Sciences Research Council

ICI PLC - [not given]

RSC - Royal Society of Chemistry

UNITED STATES

ACS - American Chemical Society
ANL - Argonne National Laboratory

CenCITT - Center for Clean Industrial Treatment Technologies

CPAC - Process Analytical Chemistry

CSMATE - Center for Science, Mathematics, and Technology Education

LANL - Los Alamos National Laboratory NSF - National Science Foundation

NIST - National Institute of Standards and Technology

NREL - National Renewable Energy Laboratory

PETE - Partnership for Environmental Technology Education

USDOE - United States Department of Energy

USEPA - United States Environmental Protection Agency

MULTINATIONAL

IUPAC - International Union of Pure and Applied Chemistry

ANNEX 2

SURVEY ON SUSTAINABLE CHEMISTRY ACTIVITIES

<i>1</i> .	. a. Name of ministry, academic institution or company that is reporting:			
	,			
	<i>b</i> .	Country in which it is	<u>locatea</u>	
			PART I: RESEARCH	
	2. Are you aware of any on-going or recently completed "sustainable chemistry" research activities in your country? (Yes or No) If yes, please answer questions a-c below; otherwise, skip to question 3.			
	a. Is th	nis research being	b. Describe the area of focus for	c. Who provides the financial
		eted by government,	such research (e.g. renewable	support for this work (i.e.
		ry, and/or academia	feedstocks; environmentally	government, industry, and/or
	(alone	or in collaboration)?	benign solvents, etc.)	academia)`

PART II: EDUCATION		
3. Are you aware of any activities in your country designed to educate the public, students, workers, or others about sustainable chemistry (e.g. university course of sustainable chemistry)? (Yes or No) If yes, answer questions a-c below; otherwise, skip to question 4.		
a. Who is responsible for such	b. In what form is this education	c. Who is the audience (e.g.
activities (i.e. government,	provided (e.g. course on	university students, the public,
academia, industry)?	sustainable chemistry, text books,	workers, etc.)
ucudemia, maustry).	etc.)	workers, etc.)
PART	III: GOVERNMENT PROGRAM	MES
4. Please describe any government policy or programme designed to promote sustainable chemistry (this could include, for instance, establishing incentives or recognition activities which reward industry or the scientific community for accomplishments in sustainable chemistry).		

PART IV: INFORMATION COLLECTION/DISSEMINATION ACTIVITIES

5.	Are you aware of any mechanisms for identifying on-going sustainable chemistry activities in your country (e.g. a survey)? If yes, please describe.
6.	Are you aware of any databases in your country which contain technical information on sustainable chemistry projects? If yes, please describe.
7.	How is information on sustainable chemistry activities made available to the public? (If there are Internet Web sites associated with sustainable chemistry activities, please provide URL address.)

8. Please list any meetings, conferences or symposia on sustainable chemistry that are planned or have recently been held in your country on the subject of sustainable chemistry.

Date of Meeting/Conference	Contact Point
	Date of Meeting/Conference

9. Who can be contacted for more information concerning this survey?		
Name Address		
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